

1280 Enterprise Series

Relay Card Installation

The Relay Card (PN 164689) provides four 3A dry contact outputs for switching 250 VAC or top maximum rating of 30 VDC, 3A when shipped with the 1280.



Manuals are available from Rice Lake Weighing Systems at www.ricelake.com/manuals

Warranty information is available at www.ricelake.com/warranties

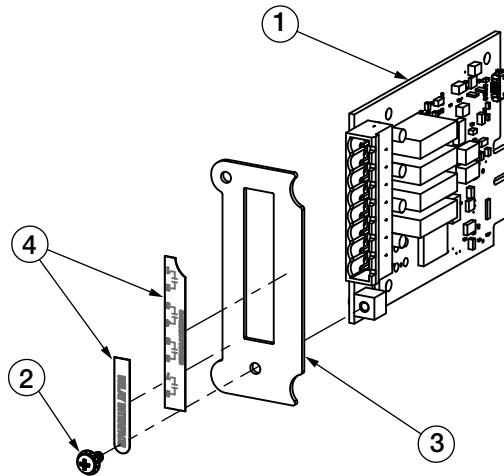


Figure 1. Relay Card Kit

Item No.	Part No.	Description	Qty
1	164974	Board Assembly, 1280 Relay	1
2	14822	Screw, Mach 4-40 NC x 1/4	1
3	164682	Face Plate, Option Card	1
4	167195	Label, Relay Opt 1280	1

Table 1. Relay Card Kit Parts List

The included parts kit contains items used for installation of the card. Items listed for stud grounding of the shields pertain to the panel mount enclosure. See the 1280 technical manual for more information on shield grounding.

Part No.	Description	Qty
14621	Nut, Kep 6-32 NC HEX (used for stud grounding)	1
14822	Screw, Mach 4-40 NC x 1/4 (secures card to controller assembly)	1
15130	Washer, Lock NO 6 Type A (used for stud grounding)	1
152381	Connector, 8 Pos Screw Terminal (interface connector)	1
15631	Cable Tie, 3 inch Nylon (secures cable in panel mount installation)	4
53075	Clamp, Ground Cable Shield (used for stud grounding)	1

Table 2. Parts Kit (PN 164696)



WARNING: Always disconnect power before opening the indicator. Option card is not hot swappable.

CAUTION: Use a wrist strap to ground yourself and protect components from electrostatic discharge (ESD) when working inside the indicator enclosure.

1. Open the indicator as instructed in the 1280 technical manual.
2. Remove a slot cover plate from the controller assembly to open a slot for the card.
3. Align the card to the slot; the screw hole in the faceplate of the card should align with the screw hole on the controller assembly.
4. Slide the card into the top and bottom grooves of the slot. Push the card until it is securely seated in the back plane.
5. Secure with the provided 4-40 NC x 1/4 screw.

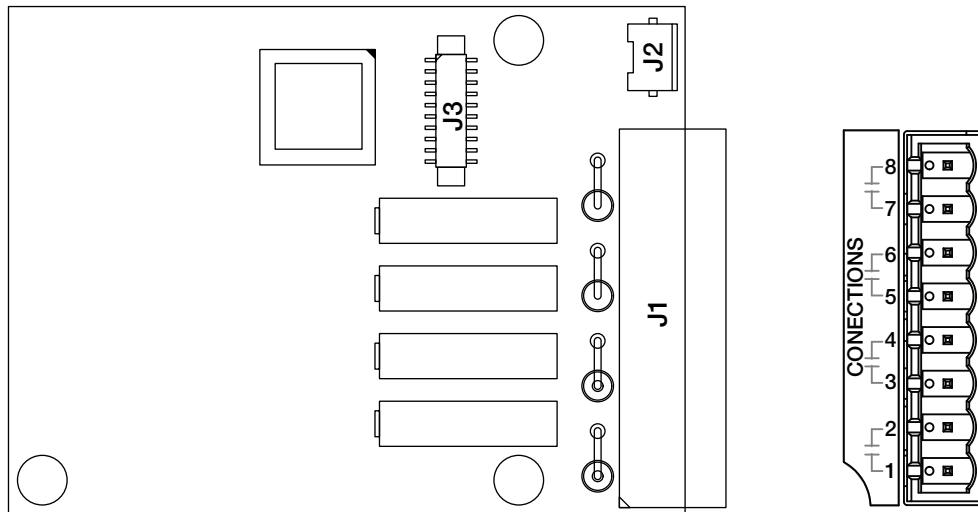


Figure 2. Relay Card

Connector J1		
Pin	Signal	
1	K1	Common
2	K1	Normally Open
3	K2	Common
4	K2	Normally Open
5	K3	Common
6	K3	Normally Open
7	K4	Common
8	K4	Normally Open

Table 1-1. Pin Assignments



NOTE: The slot of the controller assembly that is selected for card installation determines the outputs available.

Slot 1 = Slot 1 Channel 1-4


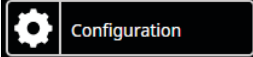
Slot 2 = Slot 2 Channel 1-4

Slot 3 = Slot 3 Channel 1-4

Slot 4 = Slot 4 Channel 1-4


Slot 5 = Slot 5 Channel 1-4

Slot 6 = Slot 6 Channel 1-4

6. Use cable ties from the parts kit to secure loose cables inside the enclosure as needed. Ensure no excess or loose cable is left inside the enclosure.
7. Ground the shield cable using the ground washer in the metal cord grip, or use the grounding stud on the enclosure with cable clamp included in the parts kit. See the 1280 technical manual for more information.
8. Tighten cord grips. Ensure cord grip nut is also tight.
9. Reassemble and power the indicator.
10. Press  in the weigh mode screen. The *Main Menu* displays.
11. Press  to access the Configuration menu.



NOTE: Access to the Configuration menu may be restricted. Refer to the 1280 technical manual for more information.

12. To configure the relay card, select  and the slot from the selection field drop down list.
13. Select *Output* to enable the functionality for each channel. Default setting is *Off*.

Specifications

4 SPST	Normally Open Dry Contact Relays 250 VAC @ 3A 30 VDC @ 3A
Relay Protection	The use of external fusing to limit current is recommended. Relay COM-NO are transient protected to 400V @ 600W
Relay Contacts	Displayed as Slot #n, Bit 1-4 in the Digital I/O or Setpoints menu.
Connection Specifications	5 in-lb (0.5-0.6 N-m) 12-24 AWG 221°F (105°C) 300V 15A



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