GF-200/GF-300/GF-400/GF-600/GF-800/GF-1000 GF-1200/GF-2000/GF-3000/GF-4000/GF-6100 GF-6000/GF-8000

Precision Balance

INSTRUCTION MANUAL



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1. INTRODUCTION

This manual describes how the GF series balance works and how to get the most out of it in terms of performance.

Read this manual thoroughly before using the balance and keep it at hand for future reference.

1-1 About This Manual

This manual consists of the following	five parts:
Basic operation	Describes precautions on handling the balance, balance construction and basic balance operation.
Adapting to the environment	Describes response adjustment, calibration and calibration test.
Functions	Describes various functions of the balance.
RS-232C serial interface	Describes the interface which transmits data and controls the balance.
Maintenance	Describes maintenance, error codes, troubleshooting, specifications and options.

1-2 Features

- Stabilization time of one second. When FAST is selected for the response rate, a stabilization time of one second, to read a displayed value after a sample is placed on the pan, has been achieved.
- Self Check Function, provided to self-check the balance.
- Data Memory Function, storing weighing data or unit mass in the counting mode. (About weighing data, 40 sets of data can be stored.) Interval Memory Mode is provided to weigh a sample and store the weighing data periodically.
- Good Laboratory Practice (GLP) data output using the standard RS-232C serial interface.
- Windows Communication Tools (WinCT), allows easy communication with Windows 95/98.
 Windows is a registered trademark of the Microsoft Corporation.
- Comparator Indicators, displaying the comparison results.
- Capacity Indicator, displaying the weight value in percentage relative to the weighing capacity.
- Hold Function, provided for weighing a moving object such as an animal.
- Underhook, for measuring density and weighing magnetic materials.
- Density Mode, for calculating the density of a solid.
- Multiple Weighing Units, with most of the common units used around the world.
- Reference Card, provided for a quick reference to the balance operation.
- Breeze Break, provided for the GF-200/300/400/600/800/1000, for more accurate weighing.

1-3 Compliance

Compliance with FCC Rules

Please note that this device generates, uses and can radiate radio frequency energy. This device has been tested and has been found to comply with the limits of a Class A computing device pursuant to Subpart J of Part 15 of FCC rules. These rules are designed to provide reasonable protection against interference when this device is operated in a commercial environment. If this unit is operated in a residential area, it may cause some interference and under these circumstances the user would be required to take, at his own expense, whatever measures are necessary to eliminate the interference.

(FCC = Federal Communications Commission in the U.S.A.)

Compliance with Council Directives



This device features radio interference suppression in compliance with valid EC Regulation 89/336/EEC.



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CE

A & D Instruments Ltd. hereby declare that the following weighing product conforms to the requirements of the council directives on ...

Electromagnetic Compatibility (EMC) 89/336/EEC Low voltage equipment (LVD) 73/23/EEC amended by 93/68/EEC

provided that they bear the CE mark of conformity as shown above.

GF and GX Series Balance

Standards applicable:

BS EN 55022 Limits of disturbance for information technology equipment

BS EN 50082 Parts 1 and 2 Generic immunity standards

BS EN 60950 Safety of information technology equipment

CE Mark First Applied April 2000

Signed for A&D Instruments in Oxford England June 2005

Takeo Goto Managing Director

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...Clearly a Better Value

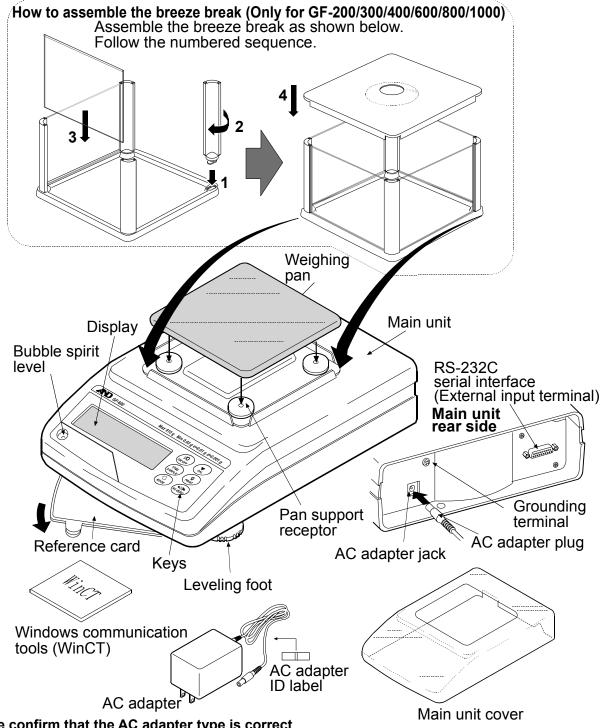
Registered in England No: 2609110 – Registered Office: 24 /26 Blacklands Way Abingdon Oxon OX14 1DY

2. UNPACKING THE BALANCE

2-1 Unpacking

- The balance is a precision instrument. Unpack the balance carefully. Keep the packing material to be used for transporting the balance in the future.
- The packing contents depend on the balance model. See the illustrations to confirm that everything is contained.

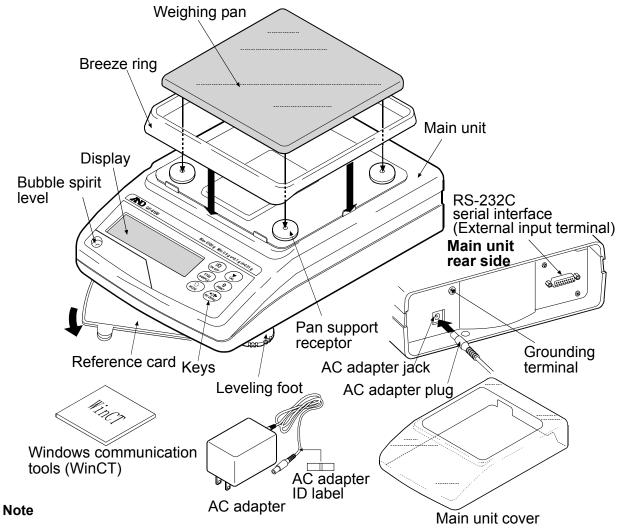
GF-200/300/400/600/800/1000



Please confirm that the AC adapter type is correct for your local voltage and receptacle type.

Note

GF-1200/2000/3000/4000/6100/6000/8000



Please confirm that the AC adapter type is correct for your local voltage and receptacle type.

2-2 Installing the Balance

Install the balance as follows:

- 1. Refer to "3. PRECAUTIONS" for installing the balance. Place the balance on a solid weighing table.
- 2. GF-200/300/400/600/800/1000

Assemble the breeze break on the balance as shown in the illustration on page 6.

GF-1200/2000/3000/4000/6100/6000/8000

Assemble the breeze ring and weighing pan on the balance as shown in the illustration above.

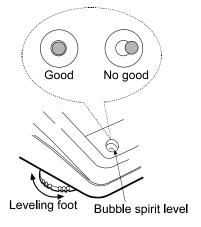
- 3. Adjust the leveling feet to level the balance. Confirm it using the bubble spirit level.
- 4. Confirm that the adapter type is correct for the local voltage and power receptacle type.
- 5. Connect the AC adapter to the balance. Warm up the balance for at least 30 minutes with nothing on the weighing pan.

3. PRECAUTIONS

To get the optimum performance from the balance and acquire accurate weighing data, note the following:

3-1 Before Use

- Install the balance in an environment where the temperature and humidity are not excessive. The best operating temperature is about 20°C / 68°F at about 50% relative humidity.
- Install the balance where it is not exposed to direct sunlight and it is not affected by heaters or air conditioners.
- Install the balance where it is free of dust.
- Install the balance away from equipment which produces magnetic fields.
- Install the balance in a stable place avoiding vibration and shock. Corners of rooms on the first floor are best, as they are less prone to vibration.
- The weighing table should be solid and free from vibration, drafts and as level as possible.
- Level the balance by adjusting the leveling feet and confirm it using the bubble spirit level.
- Ensure a stable power source when using the AC adapter.
- Warm up the balance for at least 30 minutes. Plug in the AC adapter as usual.
- Calibrate the balance before use or after having moved it to another location.

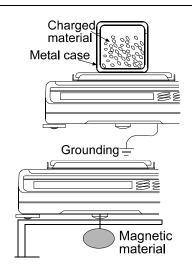


Caution

Do not install the balance where flammable or corrosive gas is present.

3-2 During Use

- Discharge static electricity from the material to be weighed (hereinafter referred to as sample). When a sample could have a static charge, the weighing data is influenced. Ground the balance and try the following:
 - Eliminate the static electricity by AD-1683 as an accessory.
 - Or try to keep the ambient humidity above 45%RH.
 - Or use a metal shield case.
 - Or wipe a charged plastic sample with the wet cloth.
- This balance uses a strong magnet as part of the balance assembly, so please use caution when weighing magnetic materials such as iron. If there is a problem, use the underhook on the bottom of the balance to suspend the material away from the influence of the magnet.



- Eliminate the temperature difference between a sample and the environment. When a sample is warmer (cooler) than the ambient temperature, the sample will be lighter (heavier) than the true weight. This error is due to a rising (falling) draft around the sample.
- Make each weighing gently and quickly to avoid errors due to changes in the environmental conditions.
- Do not drop things upon the weighing pan, or place a sample on the pan that is beyond the balance weighing capacity. Place a sample in the center of the weighing pan.
- Do not use a sharp instrument such as a pencil to press the keys. Use your finger only.
- Press the RE-ZERO key before each weighing to prevent possible errors.
- Calibrate the balance periodically so as to prevent possible errors.
- Take into consideration the affect of air buoyancy on a sample when more accuracy is required.
- Keep the balance interior free of dust and foreign materials.
- The breeze break (GF-200/300/400/600/800/1000 only) and the clear main unit cover are provided as accessories. The breeze break components may be charged with static electricity when they are unpacked or when the humidity is low. If the weighing value is unstable or the balance has a problem with repeatability, remove the breeze break. Or wipe the clear plates with a moistened cloth, use an accessory DC static eliminator, AD-1683, or apply an anti-static spray.

3-3 After Use

- Avoid mechanical shock to the balance.
- Do not disassemble the balance. Contact the local A&D dealer if the balance needs service or repair.
- Do not use organic solvents to clean the balance. Clean the balance with a lint free cloth that is moistened with warm water and a mild detergent.
- Avoid dust and water so that the balance weighs correctly. Protect the internal parts from liquid spills and excessive dust.

3-4 Power Supply

 When the AC adapter is connected, the balance is in the standby mode if the standby indicator is on (refer to "4. DISPLAY SYMBOLS AND KEY OPERATION"). This is a normal state and does not harm the balance. For accurate weighing, warm up the balance for at least 30 minutes before use.

4. DISPLAY SYMBOLS AND KEY OPERATION

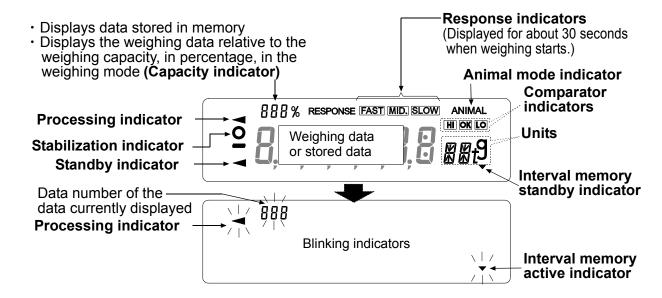
Key operation

Key operation affects how the balance functions. The basic key operations are:

- "Press and release the key immediately" or "Press the key"
 normal key operation during measurement
- "Press and hold the key"



Display symbols



Each key, when pressed or when pressed and held, functions as follows:

Key	When pressed	When pressed and held				
(I/O ON:OFF	Turns the display ON or OFF. The standby indicator is displayed when the display is turned off. The weighing mode is enabled when the display is turned on. This key is available anytime. Pressing the key during operation will interrupt the operation and turn the display OFF.					
1/10d SAMPLE	In the weighing mode, turns the minimum weighing value ON or OFF.	Enters the function table mode. Refer to "10. FUNCTION TABLE".				
SAMPLE	In the counting or percent mode, enters the sample storing mode.					
MODE	Switches the weighing units stored in the function table. Refer to "5. WEIGHING UNITS".	Enters the response adjustment/self check mode.				
CAL	No function.	Enters the calibration mode.				
PRINT	Stores the weighing data in memory or outputs to a printer or personal computer using the RS-232C interface (Factory setting), depending on the function table settings.	No function at the factory setting By changing the function table: Outputs "Title block" and "End block" for GLP report. Displays the data memory menu.				
+0/Te- RE-ZERO	Sets the display to zero.					

5. WEIGHING UNITS

5-1 Units

With the GF series balance, the following weighing units and weighing modes are available:

—Programmable-unit (No unit displayed. For details, refer to "14. PROGRAMMABLE-UNIT".)

A unit or mode can be selected and stored in the function table as described on page 15 If a weighing mode (or unit of weight) has been turned off, that mode or unit will be missing in the sequence. Tael has four varieties, one of which can be selected and installed at the factory.

To select a unit or mode for weighing, press the MODE key.

For details about the units and modes, see the table below:

Name (unit, mode)	Abbrev.	Display	Function table (Storing mode)	Conversion factor 1 g =
Gram	g	g	g	1 g
Counting mode	PC	PΕ	PE	
Percent mode	Pct	P⊂t	P⊂t	
Ounce (Avoir)	OZ	<i>07</i>	02	28.349523125 g
Pound	Lb	LЬ	LЬ	453.59237 g
Pound/Ounce	L OZ	L 0Z	LO	1Lb=16 oz,
				1 oz=28.349523125 g
Troy Ounce	OZt	□ Z t	0 Z t	31.1034768 g
Metric Carat	ct	⊏ t	c t	0.2 g
Momme	mm	m m	רח רח	3.75 g
Pennyweight	dwt	dnt	dnt	1.55517384 g
Grain (UK)	GN	5N	6N	0.06479891 g
Tael (HK general, Singapore)				37.7994 g
Tael (HK jewelry)	TL	ΤL	TL	37.429 g
Tael (Taiwan)		, _		37.5 g
Tael (China)				31.25 g
Tola (India)	t	t	t	11.6638038 g
Messghal	MS	M5	M5	4.6875 g
Density mode	DS		115	
(See note below)		1 is used to		
		show the density.		
Programmable-unit (Multi-unit)	MIt		ML t	

Note: The blinking processing indicator with "g" indicates that the density mode is selected.

The tables below indicate the weighing capacity and the minimum display for each unit, depending on the balance model.

Unit	Capacity						
Offic	GF-200	GF-300	GF-400	GF-600	GF-800	GF-1000	display
Gram	210	310	410	610	810	1100	0.001
Ounce (Avoir)	7.40	10.93	14.46	21.51	28.57	38.80	0.00005
Pound	0.462	0.683	0.903	1.344	1.785	2.425	0.000005
Pound/Ounce	0Lb 7.41oz	0Lb 10.93oz	0Lb 14.46oz	1Lb 5.52oz	1Lb 12.57oz	2Lb 6.80oz	0.01oz
Troy Ounce	6.75	9.96	13.18	19.61	26.04	35.36	0.00005
Metric Carat	1050	1550	2050	3050	4050	5500	0.005
Momme	56.0	82.6	109.3	162.6	216.0	293.3	0.0005
Pennyweight	135	199	263	392	520	707	0.001
Grain (UK)	3240	4784	6327	9413	12500	16975	0.02
Tael (HK general, Singapore)	5.55	8.20	10.84	16.13	21.42	29.10	0.00005
Tael (HK jewelry)	5.61	8.28	10.95	16.29	21.64	29.38	0.00005
Tael (Taiwan)	5.60	8.26	10.93	16.26	21.60	29.33	0.00005
Tael (China)	6.72	9.92	13.12	19.52	25.92	35.20	0.00005
Tola (India)	18.0	26.5	35.1	52.2	69.4	94.3	0.0001
Messghal	44.8	66.1	87.4	130.1	172.8	234.6	0.0005

Unit		Minimum				
Offic	GF-1200	GF-2000	GF-3000	GF-4000	GF-6100	display
Gram	1210	2100	3100	4100	6100	0.01
Ounce (Avoir)	42.6	74.0	109.3	144.6	215.1	0.0005
Pound	2.66	4.62	6.83	9.03	13.44	0.00005
Pound/Ounce	2Lb 10.68oz	4Lb 10.08oz	6Lb 13.35oz	9Lb 0.62oz	13Lb 7.17oz	0.01oz
Troy Ounce	38.9	67.5	99.6	131.8	196.1	0.0005
Metric Carat	6050	10500	15500	20500	30500	0.05
Momme	322	560	826	1093	1626	0.005
Pennyweight	778	1350	1993	2636	3922	0.01
Grain (UK)	18673	32408	47840	63272	94137	0.2
Tael (HK						
general,	32.0	55.5	82.0	108.4	161.3	0.0005
Singapore)						
Tael (HK	32.3	56.1	82.8	109.5	162.9	0.0005
jewelry)	32.3	50.1	02.0	109.5	102.9	0.0005
Tael (Taiwan)	32.2	56.0	82.6	109.3	162.6	0.0005
Tael (China)	38.7	67.2	99.2	131.2	195.2	0.0005
Tola (India)	103	180	265	351	522	0.001
Messghal	258	448	661	874	1301	0.005

	Сар	Minimum display	
Unit	GF-6000 GF-8000		
Gram	6100	8100	0.1
Ounce (Avoir)	215	285	0.005
Pound	13.4	17.8	0.0005
Pound/Ounce	13Lb 7.17oz	17Lb 13.72oz	0.01oz
Troy Ounce	196	260	0.005
Metric Carat	30500	40500	0.5
Momme	1626	2160	0.05
Pennyweight	3922	5208	0.1
Grain (UK)	94136	125002	2
Tael (HK general,	161	214	0.005
Singapore)			
Tael (HK jewelry)	162	216	0.005
Tael (Taiwan)	162	216	0.005
Tael (China)	195	259	0.005
Tola (India)	522	694	0.01
Messghal	1301	1728	0.05

5-2 Storing Units

The units or modes can be selected and stored in the function table. The sequence of displaying the units or modes can be arranged to fit the frequency of use.

The units stored are maintained in non-volatile memory, even if the AC adapter is removed.

Select a unit or mode and arrange the sequence of display as follows:

- 1 Press and hold the SAMPLE key until base of the function table is displayed, then release the key.
- 2 Press the SAMPLE key several times to display
- 3 Press the PRINT key to enter the unit selection mode.
- 4 Specify a unit or mode in the order to be displayed using the following keys.

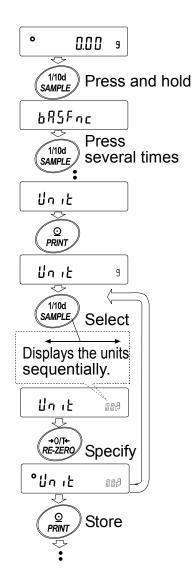
SAMPLE key To sequentially display the units.

RE-ZERO key To specify a unit or mode. The

stabilization indicator **O** appears when the displayed unit

or mode is specified.

- 5 Press the PRINT key to store the units or modes. The balance displays *End* and then displays the next menu of the function table.
- 6 Press the CAL key to exit the function table. Then the balance returns to the weighing mode with the selected unit.
- 7 To select other unit or mode for weighing, press the MODE key.

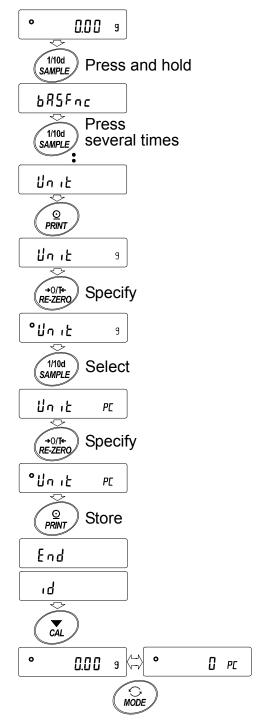


Unit setting example

The example below sets the units in the order with g (gram) as the first unit followed by pc (counting mode).

- 1 Press and hold the SAMPLE key until bR5Fnc of the function table is displayed, then release the key.
- 2 Press the SAMPLE key several times to display
- 3 Press the PRINT key to enter the unit selection mode.
- 4 Press the RE-ZERO key to specify the unit of g
 The stabilization indicator **O** appears when the unit is specified.
- 5 Press the SAMPLE key to display שחול פני וויים.
- 6 Press the RE-ZERO key to specify the unit of pc
 The stabilization indicator

 o appears when the unit is specified.
- 7 Press the PRINT key to store the units.
 The balance displays End and then displays the next menu item of the function table.
- 8 Press the CAL key to exit the function table. Then the balance returns to the weighing mode with g, the unit selected first.
- 9 Press the $\boxed{\text{MODE}}$ key to switch between g and pc $(g\rightarrow pc)$.



6. WEIGHING

6-1 Basic Operation (Gram Mode)

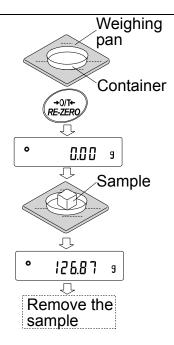
- 1 Place a container on the weighing pan, if necessary.

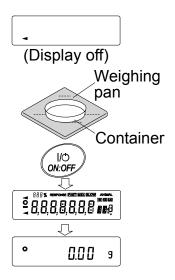
 Press the RE-ZERO key to cancel the weight (tare). The balance displays . (The decimal point position depends on the balance model.)
- 2 Place a sample on the pan or in the container.
- 3 Wait for the stabilization indicator **O** to be displayed. Read the value.
- 4 Remove the sample and container from the pan.

Notes

- □ To use other units, press the MODE key and select an appropriate unit.
- □ Press the SAMPLE key to turn ON or OFF the minimum weighing value.
- □ The weighing data can be stored in memory. For details, refer to "12. DATA MEMORY".

When the ON:OFF key is pressed with a container placed on the weighing pan and weighing is started, the balance automatically cancels the weight (tare) and displays OB g.





6-2 Counting Mode (PC)

This is the mode to determine the number of objects in a sample based on the standard sample unit mass. Unit mass means the mass of one sample. The smaller the variables in each sample unit mass is, the more accurate the counting will be. The GF series balance is equipped with the Automatic Counting Accuracy Improvement (ACAI) function to improve the counting accuracy.

Notes

- □ For counting, use samples that have a unit mass at least ten times greater than that of the minimum display in grams.
- □ If the sample unit mass variable is too large, it may cause a counting error.
- □ To improve the counting performance, use the ACAI function frequently or divide the samples into several groups and count each group.

Selecting the counting mode

1 Press the MODE key to select [7] (counting mode).

Storing a sample unit mass

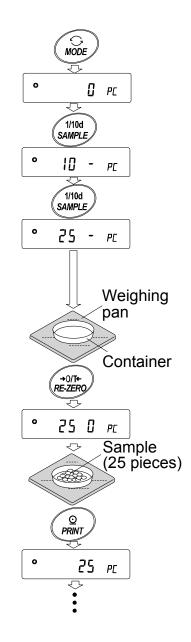
- 2 Press the SAMPLE key to enter the sample unit mass storing mode.
 - Even in the storing mode, pressing the MODE key will switch to the next mode.
- 3 To select the number of samples, press the SAMPLE key several times. It may be set to 10, 25, 50 or 100.

Note

A greater number of samples will yield more accurate counting result.

- 4 Place a container on the weighing pan, if necessary. Press the RE-ZERO key to cancel the weight (tare). The number specified in step 3 appears.
- 5 Place the number of samples specified on the pan. In this example, 25 pieces.
- 6 Wait for the stabilization indicator O to be displayed. Press the PRINT key to calculate and store the unit mass. The balance displays 25 PE (counting mode) and is set to count samples with this unit mass. (The sample unit mass is stored in non-volatile memory, and is maintained even if the AC adapter is removed.)

To improve the accuracy of the unit mass, proceed to step 8.

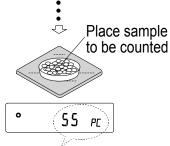


Notes

- If the balance judges that the mass of the samples is too light and is not adequate to be used as the unit mass, it displays La.
- □ If the balance judges that the mass of the samples is too light to aquire accurate weighing, it displays an error requiring the addition of more samples to the specified number. In the example above, 50- PC appears, requiring 25 more samples. Add 25 samples and press the PRINT key. When the unit mass is stored correctly, the balance proceeds to the counting mode.

Counting operation

7 Place the samples to be counted on the pan.



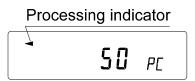
The counting result

Note

Up to 20 unit masses can be stored in memory for the multiple sample. For details, refer to "12. DATA MEMORY". The unit mass data in memory can be recalled or changed using commands from the computer.

Counting mode using the ACAI function

The ACAI is a function that improves the accuracy of the unit mass automatically by increasing the number of samples as the counting process proceeds.



- 8 If a few more samples are added, the processing indicator turns on. To prevent an error, add three or more. The processing indicator does not turn on if overloaded. Try to add the same number of samples as displayed.
- 9 The balance re-calculates the unit mass while the processing indicator is blinking. Do not touch the balance or samples on the pan until the processing indicator turns off.
- 10 Counting accuracy is improved when the processing indicator turns off.
 - Each time the above operation is performed, a more accurate unit mass will be obtained. There is no definite upper limit of ACAI range for the number of samples exceeding 100. Try to add the same number of samples as displayed.
- 11 Remove all the samples used in ACAI and proceed with the counting operation using the improved unit mass.

6-3 Percent Mode (Pct)

This is the mode to display the weight value in percentage compared to a 100% reference mass and is used for target weighing or checking the sample variable.

Selecting the percent mode

1 Press the MODE key to select Pcb (percent mode). If the percent mode can not be selected, refer to "5. WEIGHING UNITS".

Storing the 100% reference mass

- 2 Press the SAMPLE key to enter the 100% reference mass storing mode.
 - Even in the storing mode, pressing the MODE key will switch to the next mode.
- 4 Place the sample to be set as the 100% reference mass on the pan or in the container.
- 5 Press the PRINT key to store the reference mass. The balance displays [100,00 Pct]. (The decimal point position depends on the reference value. The reference mass is stored in non-volatile memory, and is maintained even if the AC adapter is removed.)

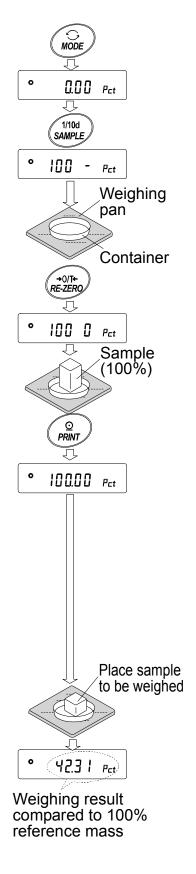
Note

If the balance judges that the mass of the sample is too light to be used as a reference, it displays L_a .

6 Remove the sample.

Reading the percentage

7 Place a sample to be compared to the reference mass on the pan. The displayed percentage is based on the 100% reference mass.



7. RESPONSE ADJUSTMENT / SELF CHECK FUNCTION

7-1 Manual Response Adjustment

The function has three rates as follows:

Response indicators



Changing the response rate changes the display refresh rate.

Indicator	Parameter	Response characteristic	Display refresh rate
FAST	Cond O	Fast response, Sensitive value	If the response rate is changed as follows:
MID.	[and		MID. or SLOW→ FAST =10 times/second
SLOW	[and 2	Slow response, Stable value	FAST→ MID. or SLOW = 5 times/second

Note

To set the refresh rate of 5 times/second when the response rate is FAST or 10 times/second when the response rate is MID. or SLOW, change the "Display refresh rate (5Pd)" parameter of "Environment, Display (bR5Fnc)" in the function table. For details, refer to "10. FUNCTION TABLE".

To increase the response rate, or to obtain a more stable display, perform the following:

Operation

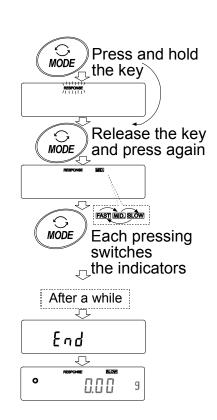
1 Press and hold the MODE key until RESPONSE is displayed, then release the key.

Press the MODE key again quickly.

- 2 Press the MODE key to select a rate of the response adjustment. Either FAST, MID. or SLOW can be selected.
- 3 After a few seconds of inactivity the balance displays \(\frac{\xi_n d}{\}\). Then, it returns to the weighing mode and displays the updated response indicator. The response indicator remains displayed for about 30 seconds.

Note

The response adjustment can be changed at "Condition (ℓ and)" of "Environment, Display (ℓ ℓ ℓ)" in the function table. For details, refer to "10. FUNCTION TABLE".



7-2 Self Check Function

This function self-checks the internal performance of the balance.

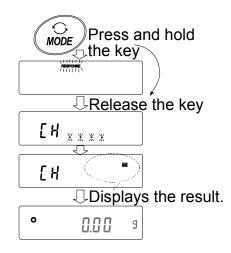
Operation

- 1 Press and hold the MODE key until RESPONSE is displayed, then release the key.
- 2 The balance automatically starts to check its internal performance
- 3 After self-check, the balance displays the checking result and returns to the weighing mode.

The example above indicates that the result of the self check is good.

Note

If improper performance is found in the self check, the balance displays $frac{EH}{no}$. Contact the local A&D dealer for repair.



8. CALIBRATION

8-1 Calibration Modes

The GF series balance has the following two modes.

- Calibration using an external weight
- Calibration test using an external weight (Calibration test does not perform calibration.)

Terms

The following terms are defined as follows:

External weight = A weight that you have. Referred to as a calibration weight when used for

calibration.

Calibration weight = A weight used for calibration

Target weight = An external weight used for calibration test

Caution

Calibration adjusts the balance for accurate weighing.

Besides periodic calibration and before each use, perform calibration when:

- the balance is installed for the first time.
- the balance has been moved.
- the ambient environment has changed.
- Do not allow vibration or drafts to affect the balance during calibration.
- To output the data for GLP using the RS-232C interface, set "GLP output (¬¬F¬□)" of "Data output (¬¬F¬□)". For details, refer to "10. FUNCTION TABLE".
- Calibration test is available only when "GLP output (¬¬F¬□)" of "Data output (¬¬¬□)" is set to " !" or "¬□",

Caution on using an external weight

• The accuracy of an external weight can influence the accuracy of weighing. Select an appropriate weight as listed below:

Model	Usable calibration weight	Adjustable range
GF-200	200 g , 100 g	
GF-300	300 g, 200 g , 100 g	
GF-400	400 g , 300 g, 200 g	-0.015 g to +0.015
GF-600	600 g, 500 g , 400 g, 300 g, 200 g	g
GF-800	800 g, 700 g, 600 g, 500 g , 400 g, 300 g, 200 g	
GF-1000	1000 g, 900 g, 800 g, 700 g, 600 g, 500 g, 400 g, 300 g, 200 g	
GF-1200	1000 g , 500 g	
GF-2000	2000 g , 1000 g	
GF-3000	3000 g, 2000 g , 1000 g	-0.15 g to +0.15 g
GF-4000	4000 g , 3000 g, 2000 g	
GF-6100	6000 g, 5000 g , 4000 g, 3000 g, 2000 g	
GF-6000	6000 g, 5000 g , 4000 g, 3000 g, 2000 g	1 5 a to ±1 5 a
GF-8000	8000 g, 7000 g, 6000 g, 5000 g , 4000 g, 3000 g, 2000 g	-1.5 g to +1.5 g

The calibration weight in bold type: factory setting

The calibration weight value can be adjusted within the range above.

Display



This indicator means "the balance is measuring calibration data".
 Do not allow vibration or drafts to affect the balance while this indicator is displayed.

8-2 Calibration Using an External Weight

This function calibrates the balance using an external weight.

Operation

1 Connect the AC adapter and warm up the balance for at least 30 minutes with nothing on the pan.

2 Press and hold the CAL key until [RLout] is displayed, and then release the key.

- 3 The balance displays [FRL 0].
 - If you want to change the calibration weight (a list of usable weights is shown on page 23), press the SAMPLE key and proceed to step 4.
 - If you use the calibration weight value stored in the balance, proceed to step 5.
- 4 Specify the calibration weight value as follows:

SAMPLE key

To switch the display condition to: "All of the segments blinking" (calibration weight selection mode) or "The last two digits blinking" (value adjustment

mode).

RE-ZERO key To select the calibration

weight or adjust the value. In the value adjustment mode, -15 digits appear after +15

digits.

PRINT key To store the new weight

value. Even if the AC adapter is removed, the data is maintained in non-volatile

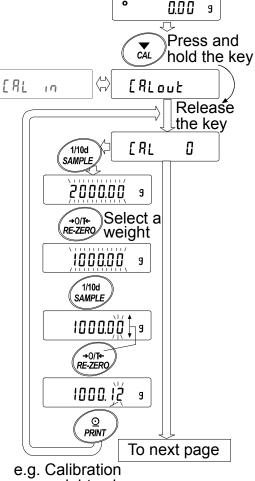
memory.

CAL key To cancel the operation and

return to [AL]

Note

Digit, when used for the GF series balance, indicates a unit of minimum weighing value.



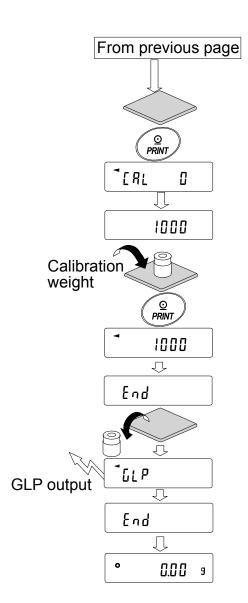
e.g. Calibration weight value

1000.12 g

5 Confirm that there is nothing on the pan and press the PRINT key. The balance measures the zero point. Do not allow vibration or drafts to affect the balance.

The balance displays the calibration weight value.

- 6 Place the displayed calibration weight on the pan and press the PRINT key. The balance measures the calibration weight. Do not allow vibration or drafts to affect the balance.
- 7 The balance displays $\boxed{\mathcal{E}_{nd}}$. Remove the weight from the pan.
- 8 If the "GLP output (InFa)" parameter, of the function table, is set to " l" or "2", the balance displays [LLP] and outputs "Calibration Report" using the RS-232C interface or stores the data in memory. For details on the calibration report format, refer to "11-2 GLP Report".
- 9 The balance will automatically return to the weighing mode.
- 10 Place the calibration weight on the pan and confirm that the value displayed is within ± 2 digits of the specified value. If it is not within the range, check the ambient conditions such as breeze and vibration, also check the weighing pan. Then, repeat steps 1 to 10.



8-3 Calibration Test Using an External Weight

This function tests the balance weighing accuracy using an external mass and outputs the result. This is available only when the "GLP output (¬¬F¬)" parameter is set to " l" or "¬?". (Calibration test does not perform calibration.)

Operation

- 1 Connect the AC adapter and warm up the balance for at least 30 minutes with nothing on the pan.
- 2 Press and hold the CAL key until [[aut is displayed, then release the key.
- 3 The balance displays [[[
- If you want to change the target weight (a list of usable weights is shown on page 23), press the SAMPLE key and proceed to step 4.
 - If you use the target weight value stored in the balance, proceed to step 5.
- 4 Specify the target weight value as follows:

SAMPLE key To switch the display condition to: "All of the segments blinking" (target weight selection mode) or "The last two digits blinking" (value adjustment mode).

RE-ZERO key To select the target weight or

> adjust the value. In the value adjustment mode, -15 digits

appear after +15 digits.

PRINT key To store the new weight

> value. Even if the AC adapter is removed, the data is maintained in non-volatile

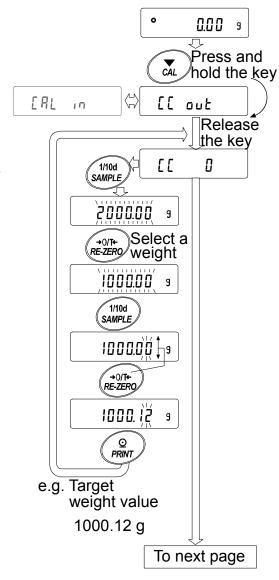
memory.

To cancel the operation and

CAL key return to [[].



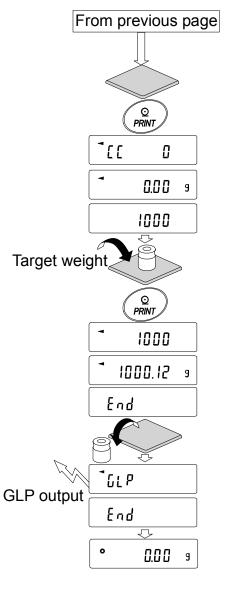
Digit, when used for the GF series balance, indicates a unit of minimum weighing value.



5 Confirm that there is nothing on the pan and press the PRINT key. The balance measures the zero point and displays the measured value. Do not allow vibration or drafts to affect the balance.

The balance displays the target weight value.

- 6 Place the displayed target weight on the pan and press the PRINT key. The balance measures the target weight and displays the measured value. Do not allow vibration or drafts to affect the balance.
- 7 The balance displays $\boxed{\mathcal{E}_{nd}}$. Remove the weight from the pan.
- 8 The balance displays LP and outputs "Calibration Test Report" using the RS-232C interface or stores the Calibration test data in memory. For details on the calibration test report format, refer to "11-2 GLP Report".
- 9 The balance will automatically return to the weighing mode.

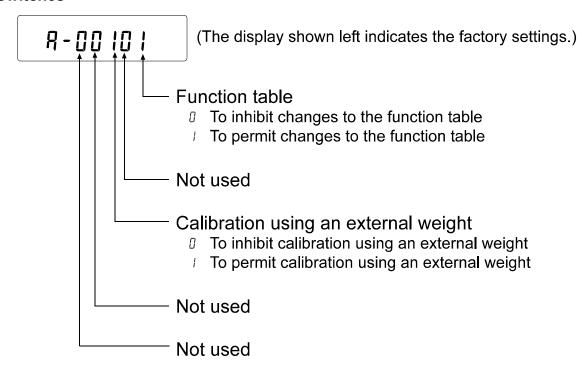


9. FUNCTION SWITCH AND INITIALIZATION

9-1 Permit or Inhibit

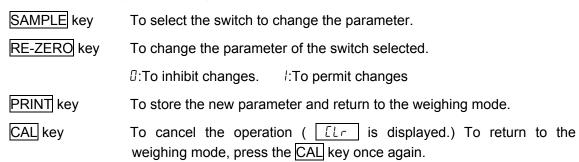
The balance stores parameters that must not be changed unintentionally (e.g. Calibration data for accurate weighing, Data for adapting to the operating environment, Control data for the RS-232C interface). There are five switches for the purpose of protecting these parameters. Each switch can select either "permit" or "inhibit". "Inhibit" protects parameters against unintentional operations.

Switches



Operation

- 1 Press the ON:OFF key to turn off the display.
- 2 While pressing and holding the PRINT key and the SAMPLE key, press the ON:OFF key. The balance displays 75.
- 3 Press the PRINT key. Then the balance displays the function switches.
- 4 Set the switches using the following keys.



9-2 Initializing the Balance

This function returns the following parameters to factory settings.

- Calibration data
- Function table
- The sample unit mass value (counting mode), 100% reference mass value (percent mode)
- The data that is stored in the balance using the data memory function
- External calibration weight and target weight value
- Function switch settings
- Liquid density and temperature in the density mode

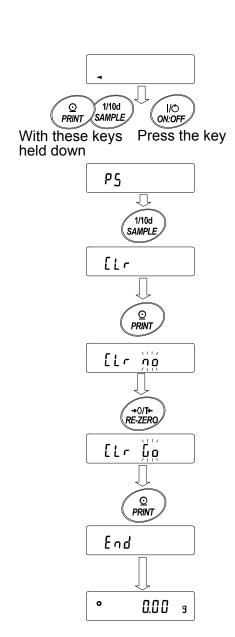
Note

Be sure to calibrate the balance after initialization.

Operation

- 1 Press the ON:OFF key to turn off the display.
- 2 While pressing and holding the PRINT key and the SAMPLE key, press the ON:OFF key. The balance displays P5.
- 3 Press the SAMPLE key to display [[Lr].
- 4 Press the PRINT key.
 To cancel this operation, press the CAL key.
- 5 Press the RE-ZERO key.
- 6 Press the PRINT key to initialize the balance.

 The balance will automatically return to the weighing mode.



10. FUNCTION TABLE

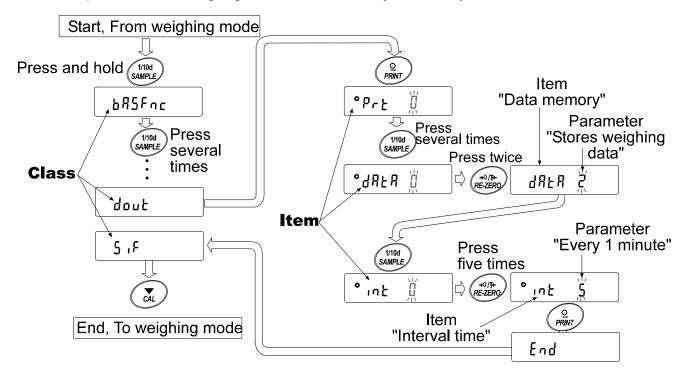
The function table reads or rewrites the parameters that are stored in the balance. These parameters are stored in non-volatile memory, and are maintained even if the AC adapter is removed..

10-1 Structure and Sequence of the Function Table

The function table menu consists of two layers. The first layer is the "Class" and the second layer is the "Item". Each item stores a parameter.

Example

This example sets "Stores weighing data" for "Data memory" and "Every 1 minute" for "Interval time".



10-2 Display and Keys

Display/Key	Description
0	The symbol "O" indicates that the parameter displayed is in effect.
1/10d	When pressed and held in the weighing mode, enters the function table mode.
SAMPLE	Selects the class or item in the function table mode.
→0/T+- RE-ZERO	Changes the parameter.
© PRINT	When a class is displayed, moves to an item in the class.
PRINT	When an item is displayed, stores the new parameter and displays the next class.
CAL	When an item is displayed, cancels the new parameter and displays the next
CAL	class.
	When a class is displayed, exits the function table mode and returns to the
	weighing mode.

10-3 Details of the Function Table

Class	Item	Param- eter	Desc	ription	
	Cand		Fast response, sensitive value FAST		
	Condition	- /	MID.	averaging time.	
		2	Slow response, stable value SLOW		
	5t-b	0	Stable when within ±1 digit	The stabilization indicator	
	Stability band width	. ,	1	illuminates with the display	
		2	Stable when within ±3 digits	fluctuation within the range. With "HoLd I", sets the	
	11 1 1			stabilization range. Holds the display when	
	Hald Hold function	- 0	OFF	stable in animal mode. With	
		i	ON	"Hald I", ANIMAL turns on.	
685Fnc	とって Zero tracking		OFF	Maria de Parta la	
Environment	Zero tracking		Normal	Keeps zero display by tracking zero drift.	
Display		2	Strong		
		3	Very strong 5 times/second		
	5 <i>P급</i> Display refresh rate	- []	10 times/second	Period to refresh the display	
		- 0	Point (.)	. ,	
	Pnt Decimal point		Comma (,)	Decimal point format	
	P-an	- []	OFF	Turns on the weighing	
	Auto display-ON		ON	mode display when AC	
	Poff	- []	OFF	adapter is connected. Turns off the display after	
	Auto display-OFF		ON (10 minutes)	10 minutes of inactivity.	
	G5 ,	- []	OFF	Capacity indicator.	
	Capacity indicator		ON	Zero: 0% Maximum capacity: 100%	
		- []	No comparison	Maximum capacity. 188 78	
	[P		Comparison, excluding "near zero"		
[P Fnc	Comparator mode		when stable value or overloaded		
Comparator		2	Comparison, including "near zero"		
			when stable value or overloaded		
		3	Continuous comparison, excluding "near zero"		
			Continuous comparison,		
		4	including "near zero"		
	[P in	- []	Digital input, upper/lower limits	[P H 1, [P Lo can be	
	Input method		Weighing input, upper/lower	selected.	
	input method		limits		
		2	Digital input, reference value	[P rEF,[P Lat can be	
		3	Weighing input, reference value	selected.	
「こと」。 Upper limit				Displayed when [P in []	
			e "10-9 Comparator Function"	or [P in I is selected.	
[P La Lower limit				3 2 3 1 2 3 3 4 1	
	CP rEF				
Reference value		0.5	"10 0 Comporator Function"	Displayed when [P in 2]	
[P Lnt	· -	_ 5e6	See "10-9 Comparator Function" or EP in 3 is selected		
Tolerance				2 22.22.2	
Factory setting Note: "Digit" is a unit of miminum weighing value					

[■] Factory setting Note: "Digit" is a unit of miminum weighing value.

Class	Item	Param- eter	Desc	ription	
		- []	Key mode	Accepts the PRINT key only when the display is stable.	
dout Data output	Pr Ł Data output mode	1	Auto print mode A (Reference = zero)	Outputs data when the dispaly is stable and conditions of RP-P, RP-b	
		2	Auto print mode B (Reference = last stable value)	and the reference value are met.	
		3	Stream mode / Interval memory mode	With dRER 0, outputs data continuously; with dRER 2, uses interval memory.	
	RP-P	- []	Plus only	Displayed value>Reference	
	Auto print polarity	1	Minus only	Displayed value <reference< td=""></reference<>	
		2	Both	Regardless of displayed value	
	RP-6	- []	10 digits	Difference between	
	Auto print difference	!	100 digits	reference value and	
	, tato print amoronos	2	1000 digits	displayed value	
	dAF A	- []	Not used	, ,	
	Data memory	!	Stores unit mass in counting mode	Related items: Prt, int,	
	Data memory	2	Stores weighing data	d-no	
	ınt	- 0	Every measurement		
	Interval time	!	Every 2 seconds	Interval time in the interval memory mode (with Pr.E. 3, dRER 2)	
		2	Every 5 seconds		
		3	Every 10 seconds		
		<u>-</u>	Every 30 seconds		
		5	Every 1 minute		
		<u> </u>	Every 2 minutes		
		7	Every 5 minutes		
		8	Every 10 minutes		
	d-no	- ()	No output		
	Data number output	!	Output	See "12. DATA MEMORY".	
	5- id	- ()	No output	Selects whether or not the	
	ID number output	!	Output	ID number is output.	
	PUSE	- 0	No pause	Selects the data output	
	Data output pause	1	Pause (1.6 seconds)	interval.	
	RE - F Auto feed	<u> </u>	Not used	Selects whether or not auto	
		1	Used	feed is performed.	
	InFa GLP output	- 0	No output		
		1	AD-8121 format	Selects GLP output method.	
		2	General data format		
	Rr - d Zero after output	- 0	Not used	Adjusts zero automatically	
	Zoro artor output	1	Used	after data is output.	

[■] Factory setting

Class	Item	Param- eter	Description		
5 .F	占PS Baud rate	0	600 bps		
		1	1200 bps		
Serial interface		■ 2	2400 bps		
		3	4800 bps		
		4	9600 bps		
	占と Pァ Data bit, parity bit	- 0	7 bits, even		
		1	7 bits, odd		
		2	8 bits, none		
	[rLF	- []	CR LF	CR: ASCII code 0Dh	
	Terminator	1	CR	LF: ASCII code 0Ah	
	Ł YPE	- []	A&D standard format		
	Data format	1	DP format	See "10-6 Description of	
		2	KF format	Item "Data Format".	
		3	MT format		
		4	NU format	-	
		5	CSV format		
	E-UP	0	No limit	Selects the wait time to	
	Timeout	- /	1 second	receive a command.	
	Er[d AK, Error code	- []	No output	AK: ASCII code 06h	
		1	Output		
	E ± 5 CTS, RTS control	- []	Not used	Controls CTS and RTS.	
		1	Used		
d5 Fnc Density function	Ld in Liquid density input	- []	Water temperature	Available only when density mode is selected.	
		1	Liquid density	See "15. DENSITY MEASUREMENT".	
ก็ไ ะ Programmable-unit (Multi-unit)		Sets an arbitrary coefficient. See "14. PROGRAMMABLE-UNIT". Available only when programmable-unit mis selected.		programmable-unit mode	
Un 1E Unit		See "5. WEIGHING UNITS".			
। ਹ ID number setting		1	ee "11. ID NUMBER AND GLP EPORT".		

[■] Factory setting

Caution

The balance may not transmit the data completely at the specified refresh rate, depending on the baud rate or data added to the weighing data such as ID number.

10-4 Description of the Class "Environment, Display"

Condition ([and)

Cond O

This parameter is for sensitive response to the fluctuation of a weight value. Used for powder target weighing, weighing a very light sample or when quick response weighing is required.

After setting, the balance displays FAST.

Cand 2 This parameter is for stable weighing with slow response. Used to prevent a

> weight value from drifting due to vibration or drafts. After setting, the balance displays SLOW.

Note

With "Hold function (HoLd)" set to "ON (1)", this item is used to set the averaging time.

Stability band width (5t-b)

This item controls the width to regard a weight value as a stable value. When the fluctuation per second is less than the parameter, the balance displays the stabilization indicator and outputs or stores the data. The parameter influences the "Auto print mode"



This parameter is for sensitive response of the stabilization indicator. Used for exact weighing.

This parameter ignores slight fluctuation of a weight value. Used to prevent a weight value from drifting due to vibration or drafts.

With "Hold function (Hald)" set to "ON (1)", this item is used to set the stabilization range.

Hold function (Hold) (Animal weighing mode)

This function is used to weigh a moving object such as an animal.

When the weighing data is over the weighing range from zero and the display fluctuation is within the stabilization range for a fixed period of averaging time, the processing indicator illuminates and the balance displays the average weight of the animal. When the animal is removed from the weighing pan, the display returns to zero automatically.

This function is available only when the hold function parameter is set to "!" (the animal mode indicator ANIMAL illuminates) and any weighing unit other than the counting mode is selected.

Weighing range	Note	
GF-200/300/400/600/800/1000	0 200 a or over	
GF-1200/2000/3000/4000/6100	2.00 g oi ovei	The Animal Weigh
GF-6000/8000	10.0 g or over	as an option for al

hing Bowl Kit (GX-12) is available III models except GF-200.

The averaging time and stabilization range are set in "Condition ([and)" and "Stability band width ([b-b]").

Averaging time			Stabilization range		
[and []	2 seconds	Faster	5t-b O	About ±6% of the weight value	
Cand I	4 seconds	1	5t-b l	About ±12% of the weight value	
[and 2	8 seconds	More accurate	SE-P 5	About ±25% of the weight value	

Zero tracking (trc)

This function tracks zero point drift caused by changes in the environment and stabilizes the zero point. When the weighing data is only a few digits, turn the function off for accurate weighing.

Note

Digit, when used for the GF series balance, indicates a unit of minimum weighing value.

trc U	The tracking function is not used. Used for weighing a very light sample.
trc	The tracking function is used. Normal zero tracking.

The tracking function is used. Strong zero tracking.

Display refresh rate (5Pd)

Period to refresh the display. This parameter influences "Baud rate", "Data output pause" and "Stream mode".

Note

This item is selected automatically in the manual response adjustment.

Decimal point (*PnE*)

The decimal point format can be selected.

Auto display-ON (P-on)

When the AC adapter is connected, the display is automatically turned on without the ON:OFF key operation, to display the weighing mode. Used when the balance is built into an automated system. 30-minute warm up is necessary for accurate weighing.

Auto display-OFF (PoFF)

When the AC adapter is connected and no operation is performed (inactivity state) for 10 minutes, the display is automatically turned off and the standby indicator is illuminated.

Capacity indicator ([5])

In the weighing mode, the indicator displays the weighing data relative to the weighing capacity in percentage. (Zero = \square %, maximum capacity = \square \square %)

When the "Data memory (dRLR)" parameter is set to "l" (to store unit mass in the counting mode) or to "l" (to store the weighing data), the indicator displays the information stored in memory, such as the amount of memory data or data number.

10-5 Description of the Item "Data output mode"

The parameter setting of the "Data output mode (PrE)" applies to the performance when the "Data memory (dRER)" parameter is set to "Z" (to store the weighing data) and when the data is transmitted using the RS-232C interface.

Key mode

When the PRINT key is pressed with the stabilization indictor turned on, the balance outputs or stores the weighing data and the display blinks one time.

Required setting doub Prt (1) Key mode

Auto print modes A and B

When the displayed value is stable and the conditions of "Auto print polarity", "Auto print difference" and reference value are met, the balance outputs or stores the weighing data.

When the PRINT key is pressed with the stabilization indictor turned on, the balance outputs or stores the data and the display blinks one time.

Mode A: Required setting	dout	Prt 1	Auto print mode A (reference = zero)
	dout	99-9	Auto print polarity

daut RP-P Auto print polarity
daut RP-b Auto print difference

Example "For weighing the added sample each time a sample is added, with

"Ar - d" set to " /" (to adjust zero after the data is output)."

Mode B: Required setting dout Prt 2 Auto print mode B (reference =

last stable value)

dout RP-P Auto print polarity
dout RP-b Auto print difference

Example "For weighing while a sample is added."

Stream mode

The balance outputs the weighing data continuously regardless of the display condition. The display does not blink in this mode. This mode is not available and the interval memory mode is used when the "Data memory (dALA)" parameter is set to "2" (to store the weighing data).

Required setting doub Prb 3 Stream mode

לסטל מאב dALA מ Data memory function is not used.

basenc 5Pd Display refresh rate

5 if bP5 Baud rate

Example "For monitoring data on a computer"

Caution

The balance may not transmit the data completely at the specified refresh rate, depending on the baud rate or data added to the weighing data such as time, date and ID number.

Interval memory mode

The weighing data is periodically stored in memory.

Required setting doub Prt 3 Interval memory mode

dout dAtA 2 Data memory function is used.

Stores weighing data.

doub interval time

Example "For periodical weighing without a computer command and to output

all of the data, to a computer, at one time"

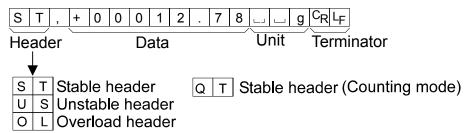
10-6 Description of the Item "Data format"

A&D standard format

5 if EYPE O

This format is used when the peripheral equipment can receive the A&D format. If an AD-8121B is used, set the printer to MODE 1 or 2.

- This format consists of fifteen characters excluding the terminator.
- A header of two characters indicates the balance condition.
- The polarity sign is placed before the data with the leading zeros. If the data is zero, the plus sign is used.
- The unit, consisting of three characters, follows the data.

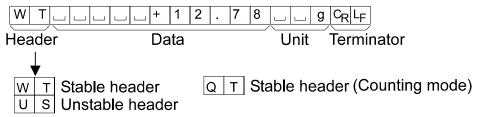


DP (Dump print) format

5 if EYPE 1

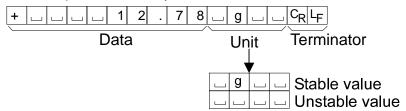
This format is used when the peripheral equipment can not receive the A&D format. If an AD-8121B is used, set the printer to MODE 3.

- This format consists of sixteen characters excluding the terminator.
- A header of two characters indicates the balance condition. No overload header is used.
- The polarity sign is placed before the data, with spaces in place of leading zeros, if the data is not zero or overloaded.
- The unit, consisting of three characters, follows the data.



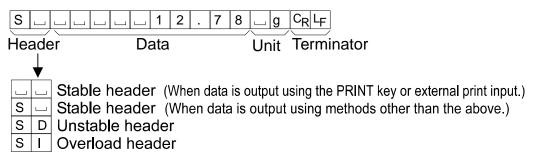
This is the Karl-Fischer moisture meter format and is used when the peripheral equipment can only communicate using this format.

- This format consists of fourteen characters excluding the terminator.
- This format has no header characters.
- The polarity sign is placed before the data, with spaces in place of leading zeros, if the data is not zero or overloaded.
- This format outputs the unit only for a stable value.



MT format 5 iF EYPE 3

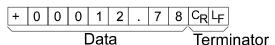
- A header of two characters indicates the balance condition.
- The polarity sign is used only for negative data.
- The weighing data uses spaces in place of the leading zeros.
- The character length of this format changes dependent upon the unit



NU (numerical) format 5 F EYPE Y

This format outputs only numerical data.

- This format consists of nine characters excluding the terminator.
- The polarity sign is placed before the data with the leading zeros. If the data is zero, the plus sign is used.



CSV format 5 iF EYPE 5

- Separates the data of A&D standard format and the unit by a comma (,).
- Outputs the unit even when the data is overloaded.
- When the ID number and data number are added, outputs the ID number, data number and weighing data in this order and separates each item by a comma and treats all the items as one group of data.

Note

To add the ID number and data number, the function settings must be changed.

10-7 Description of the Data Format Added to the Weighing Data

Data number dout done 1

This format outputs the data number just before the data is transmitted using the RS-232C interface.

- This format consists of six characters excluding the terminator.
- When CSV format (5 if EYPE 5) is selected, the period () is replaced with a comma (,).

Note

The data number is added only to the weighing data that is stored in memory.

ID number doub 5 - id 1

The number to identify a specific balance.

This format consists of seven characters excluding the terminator.

Note

When the data described above is added to the weighing data, the output is in the following order: ID number, Data number, and Weighing data.

10-8 Data Format Examples

Stable A&D S Т 0 0 0 0 C_R L_F DP W 2 7 g |C_R|L_F| Τ + 1 1.27 9 KF 2 + 1 7 g $C_R L_F$ MT*1 2 1 7 g $C_R L_F$ MT*2 1 2 7 C_R L_F S g 2 NU 0 0 0 1 7 0 $C_R L_F$ Note Two formats are available for MT. *1 is the output format when the PRINT key or external print input is used. *2 is the output format for others. Unstable A&D U S 0 0 8 3 6 9 g C_R L_F 8 1 6 9 U S 3 g CRLF DP -183.69 9 KF 1 8 3 6 9 $C_R L_F$ $C_R L_F$ D 3 MΤ S 1 8 6 9 NU 0 0 8 3 6 9 C_R L_F _ 1 A&D o 9 CR LF Overload L 9 9 9 9 9 9 9 Ε + 1 Positive error Е _ C_RL_E DP Н $C_R L_F$ KF E 9 MTS I + CR LF NU + 9 9 9 9 9 9 9 9 C_RL_F A&D o 9 CRLF 9 9 9 9 9 Ε Overload DP $\Box |C_R|L_F|$ Ε Negative error KF L C_R L_F - E 9 MT C_{R} S Ι _ LF NU Θ 9 9 9 9 9 9 9 C_R L_F Space, ASCII 20h CR Carriage Return, ASCII 0Dh LF Line Feed, ASCII 0Ah

Units		A&D	D.P.	KF	МТ
g	9	g	g		<u>∟</u> g
Counting mode	PC	□ PC	□ P C	□ p c s	□ P C S
Precent mode	$P \subset t$	<u> </u>	<u> </u>		 %
Ounce (Avoir)	$\Box Z$	_ 0 Z	0 Z		_ 0 Z
Pound	LЬ	ыlb	⊔ I b	□ I b □	⊔ I b
Pound Ounce	L 0Z	_ 0 Z	0 Z	_ 0 Z _	_ 0 Z
Troy Ounce	□	o z t	o z t	u o z t	ᆸ o z t
Metric Carat	⊏ t	∟ c t	∟ c t	□ c t □	∟ c t
Momme	m m	$m \circ m$	m o m	\square m o m	⊔ m o
Pennyweight	dnt	d w t	d w t	ᆸ d w t	니 d w t
Grain	5N	∟ G N	□GN	⊔ g r ⊔	□GN
Tael (HK general, Singapore)	ΤL	니 t l	∟ t I	⊔ t I s	山 t l
Tael (HK, jewelry)	ΓL	니 t l	山 t l	ᆸ t l h	山 t I
Tael (Taiwan)	ΓL	⊔ t I	山 t l	⊔ t l t	⊔ t I
Tael (China)	ΓL	⊔ t I	山 t I	⊔ t I c	山 t I
Tola (India)	t			⊔ t O I	山 t
Messghal	M5	m e s	m e s	□MS□	∟ m
Density	115	□DS	⊔ D S	□ D S □	⊔ D S
Multi	(Blank)				

[□] Space, ASCII 20h

Note

When "Pound Ounce" is selected, the data is output with the unit of ounce (oz).

10-9 Comparator Function

The results of the comparison are indicated by HI OK LO on the display.

Operating conditions:

No comparison

- Comparison when the weighing data is stable or overloaded, excluding "near zero"
- Comparison when the weighing data is stable or overloaded, including "near zero"
- Continuous comparison, excluding "near zero"
- Continuous comparison, including "near zero"

To compare, use:

- Upper limit value and lower limit value
- Reference value and tolerance value

Input method:

- Digital input
- Weighing input
- Command input from a computer (Refer to "18. COMMANDS".)

Note

"Near zero" means within ± 10 digits of the minimum weighing value. For example, using a GF-2000 in gram mode, near zero is within ± 0.10 g.

For the description of "Comparator mode ([P Fnc)", refer to "10-3 Details of the Function Table".

Setting example 1

(Continuous comparison, excluding "near zero", reference value and tolerance value, digital input)

Selecting a comparator mode

- 1 Press and hold the SAMPLE key until b85Fnc of the function table is displayed.
- 2 Press the SAMPLE key several times to display [P Fnc].
- 3 Press the PRINT key.
- 4 Press the RE-ZERO key several times to display [[P 3]].
- 5 Press the SAMPLE key several times to display [[P in]]
- 6 Press the RE-ZERO key several times to display [[P in 2]].
- 7 Press the PRINT key to store the selected mode.

Entering the reference and tolerance values

- 8 With [[P rEF]] displayed, press the PRINT key. The current setting is displayed with all the digits blinking.
 - When the current setting is not to be changed, press the PRINT or CAL key to proceed to step 9.
 - When the current setting is to be changed, press the RE-ZERO key. Change the setting using the following keys.

SAMPLE key To select the digit to change the value.

RE-ZERO key To change the value of the digit selected.

MODE key To switch the polarity.

PRINT key

To store the new setting and go to step 9.

CAL key

To cancel the new setting and go to step 9.

9 With [P Lnt] displayed, press the PRINT key. The current setting is displayed. When the current setting is to be changed, change the setting using the following keys. Enter the tolerance value, in percentage to the reference value, as 100%.

SAMPLE key To select the digit to change the value.

RE-ZERO key To change the value of the digit selected.

PRINT key To store the new setting and go to step 10.

CAL key To cancel the new setting and go to step 10.

10 Press the CAL key to exit the comparator function and return to the weighing mode.

Setting example 2

(Comparison when the weighing data is stable or overloaded, including "near zero", upper limit and lower limit, weighing input)

Selecting a comparator mode

- 1 Press and hold the SAMPLE key until b85Fnc of the function table is displayed.
- 2 Press the SAMPLE key several times to display [[P Fnc]].
- 3 Press the PRINT key.
- 4 Press the RE-ZERO key several times to display [[P 2]].
- 5 Press the SAMPLE key several times to display [[P | In]].
- 6 Press the RE-ZERO key several times to display [[P 10]].
- 7 Press the PRINT key to store the selected mode.

Entering the upper and lower limit values

- 8 With [P] displayed, press the PRINT key. The current setting is displayed with all of the digits blinking. Press the RE-ZERO key to enter the weighing input mode.
- 9 Press the RE-ZERO key. The balance displays @@@g. Place a sample with a mass that corresponds to the upper limit value on the pan. Press the PRINT key to store the upper limit value. Remove the sample. The balance displays EP La.
- 10 With Pla displayed, press the PRINT key. The current setting is displayed with all of the digits blinking. Press the RE-ZERO key to enter the weighing input mode.
- Press the RE-ZERO key. The balance displays QQQ Place a sample with a mass that corresponds to the lower limit value on the pan. Press the PRINT key to store the lower limit value. Remove the sample.
- 12 Press the CAL key to exit the comparator function and return to the weighing mode.

Notes

- When Pound/Ounce is selected as a weighing unit, enter the values in ounces for comparison.
- □ In the density mode, comparison is performed to the density obtained.

11. ID NUMBER AND GLP REPORT

- The ID number is used to identify the balance when Good Laboratory Practice (GLP) is used.
- The ID number is maintained in non-volatile memory even if the AC adapter is removed.
- The GLP output format is selected at "GLP output (יח + ים)" of the function table and can be output to a personal computer or printer using the RS-232C serial interface.
- The GLP output format includes the balance manufacturer, model, serial number, ID number and space for signature for weighing data, and the weight used and results for calibration or calibration test data.
 - When the AD-8121B is used, the date and time can be printed using the AD-8121B clock and calendar function. In this case, set the "GLP output (10° F $_{\circ}$)" parameter to " l".
- The balance can output the following reports for GLP.
 - "Calibration report" of the calibration, using an external weight.
 - "Calibration test report" of the calibration test, using an external weight.
 - "Title block" and "End block" for the weighing data.

11-1 Setting the ID Number

- 1 Press and hold the SAMPLE key until b85Fac of the function table is displayed.
- 2 Press the SAMPLE key several times to display [1d].
- 3 Press the PRINT key. Set the ID number using the following keys.

RE-ZERO key To set the character of the digit selected. Refer to the display character

set shown below.

SAMPLE key To select the digit to change the value.

PRINT key

To store the new ID number and display 6855 nc.

CAL key

To cancel the new ID number and display 6855 nc.

4 With has Fnc displayed, press the CAL key to return to the weighing mode.

Display character set

0	1	2	3	4	5	6	7	8	9	-		Α	В	С	D	Ε	F	G	Н	ı	J	K	L	М	N	0	Р	Q	R	s	Т	U	٧	W	Х	Υ	z
[]	1	2	3	4	5	<u>5</u>	7	8	9	-		Ŗ	Ь	Ĺ	₫	ויין	F	[H	ı	η	ዞ	<u>L</u>	ā	n	ū	P	7	r	רי	Ŀ	11	ũ	J.	11	4	<u>,</u>
											٦	Sp	ac	e																							

11-2 GLP Report

Set the following parameters to output the report.

- To print the report, set the "GLP output (¬¬F¬¬)" parameter to " l" and use MODE 3 of the AD-8121B. For details on using the printer, refer to "17-1 Connection to the AD-8121B Printer". If the time and date are not correct, adjust the AD-8121B clock and calendar.
- To output the report to a personal computer using the RS-232C interface, set the "GLP output (ייח + יים)" parameter to "₹".

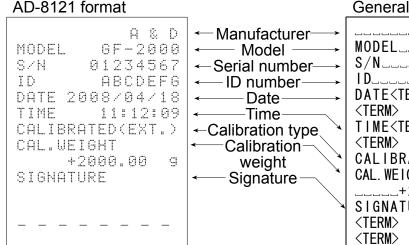
Note

For operational details about calibration and calibration test, refer to "8. CALIBRATION".

Calibration report using an external weight

When the setting is " In Fa 1":

When the setting is " ¬F□ 2":



□ Space, ASCII 20h

<TERM> Terminator, C_R, L_F or C_R

CR Carriage return, ASCII 0Dh

LF Line feed, ASCII 0Ah

General data format

MODEL___GF-2000<TERM>
S/N___O1234567<TERM>
ID___ABCDEFG<TERM>
DATE<TERM>
<TERM>
<TERM>
CALIBRATED(EXT.)<TERM>
CAL.WEIGHT<TERM>
SIGNATURE<TERM>
<TERM>
<TERM>
<TERM>
CALREMS

C

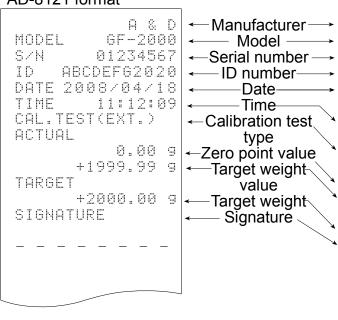
Calibration test report using an external weight

(Calibration test does not perform calibration.)

When the setting is " In Fa 1":

When the setting is " In Fo 2":

AD-8121 format



General data format

____A..&..D<TERM> MODEL___GF-2000<TERM> S/N____01234567<TERM> ID____ABCDEFG<TERM> DATE<TERM> <TERM> TIME<TERM> <TERM> CAL. TEST (EXT.) <TERM> ACTUAL<TERM> ____g<TERM> ____+1999.99__g<TERM> TARGET<TERM> ____+2000.00__g<TERM> SIGNATURE < TERM> <TERM> <TERM> ----<TERM> <TERM> <TERM>

 $_$ Space, ASCII 20h <TERM> Terminator, C_R , L_F or C_R

^CR Carriage return, ASCII 0Dh

LF Line feed, ASCII 0Ah

Title block and end block

When a weight value is recorded as the GLP data, "Title block" and "End block" are inserted at the beginning and at the end of a group of weight values, in the GLP report.

Note

To output the report to an AD-8121B, use MODE 3 of the AD-8121B.

Caution

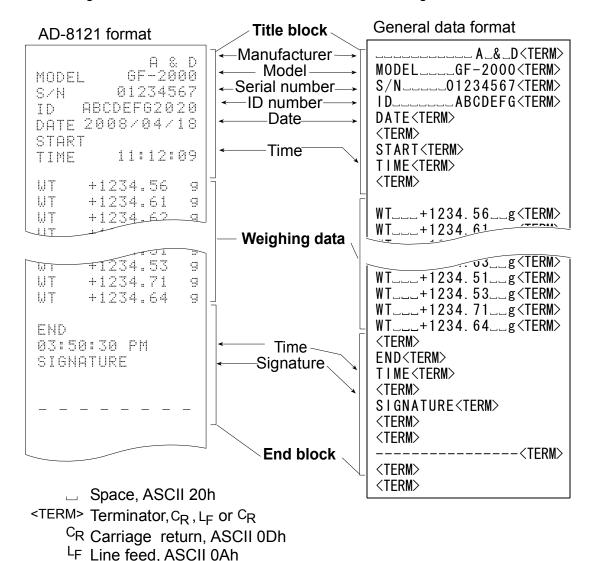
If the data memory function is used, the "Title block" and "End block" can not be output.

Operation

- 1 With the weighing data displayed, press and hold the \boxed{PRINT} key until $\boxed{5 \xi \Re r \xi}$ is displayed. The "Title block" is output.
- 2 The weighing data is output according to the parameter setting of the data output mode.
- 3 Press and hold the PRINT key until Γεςξης is displayed. The "End block" is output.

When the setting is " In Fa 1":

When the setting is " ¬¬F¬ ≥":



12. DATA MEMORY

Data memory is a function to store weighing data and unit mass in memory. Of the data in memory, the balance can only display the weighing data. The weighing data in memory is available for outputting at one time to a printer or personal computer.

One of the following data set can be stored:

- Weighing data (Up to 40 sets.)
- Unit mass in the counting mode (Up to 20 sets)

12-1 Notes on Using Data Memory

To use the memory function, set the "Data memory (dRER)" parameter of the function table. For details on setting the data memory, refer to "10. FUNCTION TABLE".

Releasing "[Lr"

If a different type of data exists in memory when the data is stored, " $\ell \ell r$ " appears blinking in the upper left of the display. For example, you want to store weighing data but unit mass data remains in memory.



Under such a condition, before storing data, delete the data in memory as follows:

- 1 Press and hold the PRINT key until [[Lr no]] with "no" blinking is displayed.
- 2 Press the RE-ZERO key to display [[Lr [[a]] with "[a"] blinking.

The type of data stored in memory appears on the upper left of the display as shown below:

Unit mass in the counting mode	P[
Weighing data without time and date	-d-

- 3 Press the PRINT key to delete all the data in memory.
- 4 The balance displays $\lfloor \mathcal{E} n d \rfloor$ and returns to the weighing mode.

12-2 Memory for Weighing Data

- The data memory function can store 40 sets of weighing data. Even if the AC adapter is removed, the data is maintained in non-volatile memory.
- It is not necessary that the printer or computer be continually connected to the balance, because the balance stores the weighing data in memory.
- The data in memory is available to be displayed on the balance for confirmation, or to output several sets of data at one time to a printer or personal computer. In the function setting, what data is to be added to the output data (ID number and data number) can be selected.

Storing the weighing data

Note

If "[Lr" appears blinking in the upper left of the display, delete the data in memory.

- 1 Set the "Data memory (dRtR)" parameter to "2".
- 2 The storing operation depends on the "Data output mode (Prt)" parameter setting. Four types of operating modes are available to store data.

Key mode When the PRINT key is pressed and the displayed value is

stable, the balance stores the weighing data.

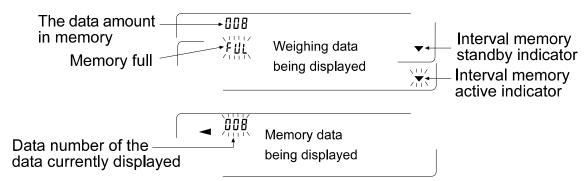
Auto print modes A and B When the displayed value is stable and the conditions of "Auto

print polarity", "Auto print difference" and reference value are

met, the balance stores the weighing data.

Interval memory mode Weighing data is stored at an interval specified in "Interval time

(Int)". Press the PRINT key to start and stop this mode.



Caution

- When weighing data is being stored in memory, the data can not be output to a personal computer using the RS-232C interface.
- "FUL" indicates that memory is full or the memory capacity has been reached. More data can not be stored unless the memory data is deleted.

- The following commands can not be used during data storage.
 - Q Query command for weighing data.
 - S, $^{\rm E}{\rm S_C}{\rm P}~$ Query command for stable weighing data.
 - SI Query command for weighing data.
 - SIR Query command for continuous weighing data.

^Es_C: 1Bh in ASCII code

Setting the function table

Parameter settings for each output mode are as follows:

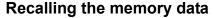
Item Mode	Data output mode	Auto print polarity, difference	Data memory function	Interval time		
Key mode	Prt O	Not used	ARER 2			
Auto print mode A	Prt 1	AP-A 0-2	dafa S	Not used		
Auto print mode B	Prt 2	AP-P 0-5	dafa s			
Interval memory mode	Prt 3	Not used	ARFR 5	int 0-8		

Set each item, depending on the situation, as follows:

Data number	No	d-no O
	Yes	d-no l
ID number	No	5- ıd 0
	Yes	5- ıd

Enabling the data memory function

- 1 Press and hold the SAMPLE key until $6855 \, \text{nc}$ of the function table is displayed.
- 2 Press the SAMPLE key several times to display dout.
- 3 Press the PRINT key.
- 4 Press the SAMPLE key three times to display dRtR 0.
- 5 Press the RE-ZERO key to change dRER 0 to dRER 2.
- 6 Press the PRINT key to save.
- 7 Press the CAL key to return to the weighing mode.



Confirm that the "Data memory (4868)" parameter is set to "2".

- 1 Press and hold the PRINT key until referred is displayed.
- 2 Press the PRINT key to enter the memory recall mode. Recall the data in memory using the following keys

RE-ZERO key To proceed to the next data set.

MODE key To go back to the previous data set.

PRINT key To transmit the current data using the RS-232C interface.

With SAMPLE held down, press the CAL key

To delete the data currently displayed.

Note: Deleting the data will not increase the number of data that can be stored.

CAL key To exit the memory recall mode.

3 Press the CAL key to return to the weighing mode.

Transmitting all memory data at one time

Confirm that the "Serial interface ($5 \ F$)" parameters are set properly. For details, refer to "10. FUNCTION TABLE" and "17. CONNECTION TO PERIPHERAL EQUIPMENT".

- 1 Press and hold the PRINT key until FEERLL is displayed.
- 2 Press the SAMPLE key to display out.
- 3 Press the PRINT key to display out no with "no" blinking.
- 5 Press the RE-ZERO key to display συς σου with "δο" blinking.
- 6 Press the PRINT key to transmit all data using the RS-232C interface.
- 7 The balance displays [LLEAr] when all data is transmitted. Press the CAL key to return to the weighing mode.

Deleting all memory data at one time

- 1 Press and hold the PRINT key until FEERLL is displayed.
- 2 Press the SAMPLE key several times to display [[LERr].
- 3 Press the PRINT key to display [[Lr no] with "no" blinking.
- 5 Press the PRINT key to delete all data
- 6 The balance displays $\boxed{\mathcal{E}_{nd}}$, then $\boxed{\mathcal{E}_{ERLL}}$ when all data is deleted.
- 7 Press the CAL key to return to the weighing mode.

12-3 Memory for Unit Mass in the Counting Mode

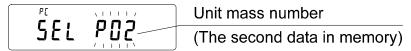
- The data memory function can store 20 sets of unit mass for the counting mode. Even if the AC adapter is removed, the data is maintained in non-volatile memory. Among the 20 sets, "Pa I" is the memory function for the standard counting mode.
- The unit mass in memory can be recalled and used for weighing.
- The unit mass in memory can be recalled and changed.

Recalling the unit mass

- 1 Set the "Data memory (dRER)" parameter to " /".
- 2 Press the MODE key to select PC (counting mode).

Notes

- □ If the counting mode can not be selected, refer to "5. WEIGHING UNITS".
- □ If "[Lr" appears blinking in the upper left of the display, delete the data in memory.
 - 3 Press and hold the PRINT key until the balance enters the sample unit mass selection mode as shown below.



4 Select the unit mass to be used using the following keys.

RE-ZERO key

MODE key

To increase the unit mass number by one.

To decrease the unit mass number by one.

To select the unit mass number to be used.

To cancel the operation and go to step 5.

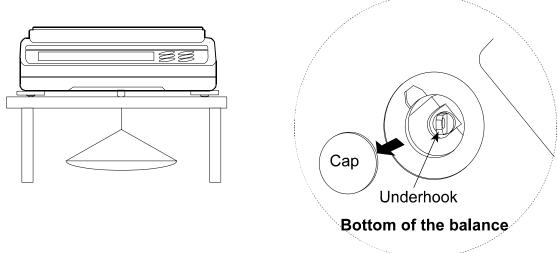
5 To re-store the unit mass or perform Automatic Counting Accuracy Improvement (ACAI) on the stored unit mass, follow the procedure described in "6-2 Counting Mode (PC)".

Notes

- □ ACAI can not be performed on the recalled unit mass.
- Using the "UN:mm" command, the unit mass stored in memory can be recalled. ("mm" will be replaced by a two-digit number, 01 to 20, that corresponds to the unit mass numbers, P01 to P20.) The recalled unit mass can be output by the "?UW" command and can be changed by the "UW: " command.

13. UNDERHOOK

The underhook can be used for weighing large samples, magnetic materials or for measuring density. The built-in underhook is revealed by removing the plastic cap on the bottom of the balance. Use the underhook as shown below.



Caution

Do not apply excessive force to the underhook.

When not in use, attach the plastic cap to prevent dust from getting into the balance.

14. PROGRAMMABLE-UNIT

This is a programmable unit conversion function. It multiplies the weighing data in grams by an arbitrary coefficient set in the function table and displays the result.

The coefficient must be within the range between the minimum and maximum shown below. If the coefficient set is beyond the range, an error is displayed and the balance returns to the coefficient setting mode, prompting to enter an appropriate value. A coefficient of 1 was set at the factory.

Model	Minimum coefficient	Maximum coefficient
GF-200/300/400/600/800/1000		1000
GF-1200/2000/3000/4000/6100	0.000001	100
GF-6000/8000		10

Operation

- 1 Press and hold the SAMPLE key until basen of the function table is displayed.
- 2 Press the SAMPLE key several times to display \(\bar{n}LL\)
- 3 Press the PRINT key. The balance enters the mode to confirm or set the coefficient.

Confirming the coefficient

- 4 The current coefficient is displayed with the first digit blinking.
 - When it is not to be changed, press the CAL key and proceed to step 6.

 When it is to be changed, press the RE-ZERO key and proceed to step 5.

Setting the coefficient

5 Set the coefficient using the following keys.

SAMPLE key To select a digit to change the value. The selected digit blinks.

RE-ZERO key To change the value.

MODE key To change the decimal point position.

Each time the switch is pressed, the decimal point position

changes as follows:

 $\rightarrow 0.000001 \longrightarrow 00.00001 \longrightarrow ... \longrightarrow 000000.1 \longrightarrow 0000001 \longrightarrow$

PRINT key To store the new setting,

display End and go to step 6.

CAL key To cancel the new setting and

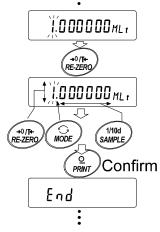
go to step 6.

Quitting the operation

6 The balance displays <u>Unit</u>. Press the <u>CAL</u> key to exit the programmable-unit function and return to the weighing mode.

Using the function

Press the MODE key to select the programmable-unit (no display on the unit section). Perform weighing as described in "6-1 Basic Operation (Gram Mode)". After weighing, the balance displays the result (weighing data in grams x coefficient).



15. DENSITY MEASUREMENT

The GF series balance is equipped with a density mode. It calculates the density of a solid using the weight of a sample in air and the weight in liquid.

- The density mode was not selected for use when the balance was shipped from the factory. To use the mode, change the function table and activate the density mode.
- Two ways to set the density of a liquid are available:
 by entering the water temperature or by entering the density directly.
- The density determination kit (GX-13) is available as an option for GF-200/300/400/600/800/1000.

Formula to obtain the density

The density can be obtained by the following formula.

 $\rho = \frac{A}{A - B} \times \rho_0$

Where

O: Density of a sample

A: Weight value of a sample in air

B: Weight value of a sample in liquid

 $\rho_{\rm a}$: Density of a liquid

Changing the function table

(1) Selecting the density mode

The density mode is available as one of the weighing units. To use the mode, select it in the function table. For details, refer to "5-2 Storing Units".

(2) Selecting a way to set the density of a liquid

Select the liquid density input method from the function table below. The function table is available only when the density mode is selected.

Class	Item	Parameter	Description
d5 Fnc	Ld in	0	Water temperature
Density function	Liquid density input	1	Liquid density

□ = Factory setting

Setting the density of a liquid

- 1. Press the MODE key as necessary to select the density mode. When the processing indicator blinks with the unit "q" displayed, it indicates that the density mode is selected.
- 2. In the density mode, press and hold the MODE key to enter the mode to set the liquid density.

Note

In the normal weighing mode, the same procedure will activate the manual response adjustment/self check function. These are not available in the density mode.

Entering the water temperature (Ld in [])

In the density mode, press and hold the MODE key until the water temperature currently set (unit:°C, factory setting : 25°C) is displayed. Use the following keys to change the value.

RE-ZERO key

To increase the temperature by one degree. (0-99)

MODE key

To decrease the temperature by one degree. (0-99)

PRINT key

To store the change, display [End] and return to the density mode.

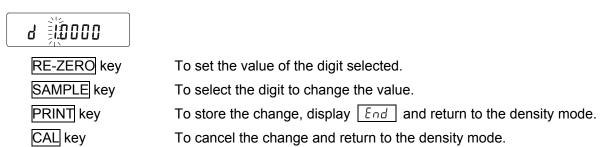
CAL key To cancel the change and return to the density mode.

The relation between the water temperature and density is shown below.

Temp. (°C)	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
0	0.99984	0.99990	0.99994	0.99996	0.99997	0.99996	0.99994	0.99990	0.99985	0.99978
10	0.99970	0.99961	0.99949	0.99938	0.99924	0.99910	0.99894	0.99877	0.99860	0.99841
20	0.99820	0.99799	0.99777	0.99754	0.99730	0.99704	0.99678	0.99651	0.99623	0.99594
30	0.99565	0.99534	0.99503	0.99470	0.99437	0.99403	0.99368	0.99333	0.99297	0.99259
40	0.99222	0.99183	0.99144	0.99104	0.99063	0.99021	0.98979	0.98936	0.98893	0.98849
50	0.98804	0.98758	0.98712	0.98665	0.98618	0.98570	0.98521	0.98471	0.98422	0.98371
60	0.98320	0.98268	0.98216	0.98163	0.98110	0.98055	0.98001	0.97946	0.97890	0.97834
70	0.97777	0.97720	0.97662	0.97603	0.97544	0.97485	0.97425	0.97364	0.97303	0.97242
80	0.97180	0.97117	0.97054	0.96991	0.96927	0.96862	0.96797	0.96731	0.96665	0.96600
90	0.96532	0.96465	0.96397	0.96328	0.96259	0.96190	0.96120	0.96050	0.95979	0.95906

Entering the density directly (Ld in 1)

In the density mode, press and hold the MODE key until the density currently set (unit : g / cm³, factory setting : 1.000g / cm³) is displayed. Use the following keys to change the value.



Note

The range to set the density is 0.0000 to 1.9999 g / cm^3

Measuring the density

In the density measurement, the balance displays the weight of a sample in air, the weight in liquid and then the density.

Measuring the weight of a sample in air.

The processing indicator blinks with the unit "g" displayed.

Measuring the weight of a sample in liquid.

The processing indicator illuminates with the unit "g" displayed.

Displaying the density.

The processing indicator illuminates with "DS" displayed.

To cycle through the above three, press the SAMPLE key.

Note

The SAMPLE key can not be used to change the minimum weighing value. The density is displayed with three decimal places.

Measuring procedure

- 1 Confirm that the balance is in the mode to measure the weight of the sample in air. ("g" displayed and processing indicator blinking)
- 2 Confirm that the balance indicates zero. If it does not indicate zero, press the RE-ZERO to reset the displayed value to zero.
- 3 Place the sample on the upper pan (in air). When the value displayed on the balance becomes stable, press the SAMPLE key to confirm the value (the weight of the sample in air). The balance enters the mode to measure the weight of the sample in liquid ("g" displayed and processing indicator illuminating).

Note

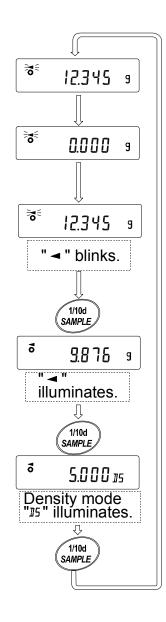
If a negative value or E (error) is displayed, the **SAMPLE** key is disabled.

4 Remove the sample from the upper pan and place it on the lower pan (in liquid). When the value displayed on the balance becomes stable, press the SAMPLE key to confirm the value (the weight of the sample in liquid). The balance enters the mode to display the density ("g" disappears).

Note

If E (error) is displayed, the SAMPLE key is disabled.

5 To output or store the density, press the PRINT key. The density output unit is "DS". To measure the density of another sample, press the SAMPLE key to return to the mode to measure the weight in air and repeat the procedure described above.



Note

If the liquid temperature or the type of liquid is changed during measurement, reset the value of the liquid density as necessary. For details, refer to "Setting the density of a liquid".

16. RS-232C SERIAL INTERFACE / EXTERNAL INPUT

Transmission system : EIA RS-232C

Transmission form : Asynchronous, bi-directional, half duplex

Data format : Baud rate : 600, 1200, 2400, 4800, 9600 bps

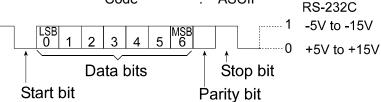
Data bits : 7 or 8 bits

Parity : Even, Odd (Data bits 7 bits)

None (Data bits 8 bits)

Stop bit : 1 bit

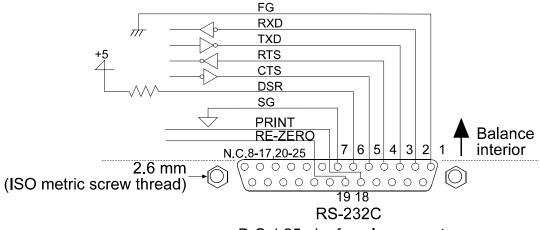
Code : ASCII



Pin connections

Pin No.	Signal name	Direction	Description
1	FG	-	Frame ground
2	RXD	Input	Receive data
3	TXD	Output	Transmit data
4	RTS	Input	Ready to send
5	CTS	Output	Clear to send
6	DSR	Output	Data set ready
7	SG	-	Signal ground
18	PRINT	Input	Same as the PRINT key
19	RE-ZERO	Input	Same as the RE-ZERO key
8 – 25 (Excluding 18 and	-	-	Not connected
19)			

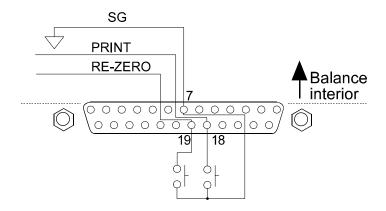
Circuits



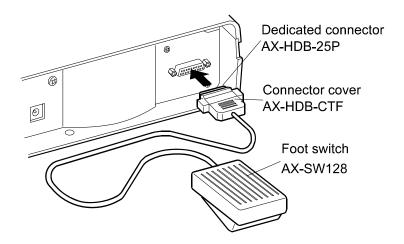
D-Sub25 pin, female connector

External input

Pin 18 and pin 19 perform the same function as pressing the PRINT and RE-ZERO keys respectively by connecting each pin to pin 7 for at least 100 ms.



Use of example



The external input connector (AX-HDB-25P/CTF) and the foot switch (AX-SW128) are sold separately.

17. CONNECTION TO PERIPHERAL EQUIPMENT

17-1 Connection to the AD-8121B Printer

Set the following parameters to use the AD-8121B printer.

Function setting	Description
dout Prt 0-3	Selects a print mode.
dout RP-P O-2	Selects the polarity for the auto print mode.
dout AP-6 0-2	Selects the auto print difference.
dout PUSE Q,I	Selects data output pause.
5 F 6P5 2 Factory s	setting 2400 bps
5 F btPr 0 Factory s	etting 7 bits, Even parity check
5 F [rlf [] Factory s	etting CR, LF
5 F [E5 [] Factory s	etting CTS and RTS control, not used

When "MODE 1" or "MODE 2" of the AD-8121B printer is used					
לסטב 5- ול 🗓 Factory setting Does not output the ID number.					
dout Яt-F וו Factory setting Does not perform auto feed.					
S IF LYPE O	Factory setting	A&D standard format			

When "MODE 3" of the AD-8121B printer is used.				
Select whether or not the ID number is output				
dout At-F O. I	Select whether or not auto feed is performed.			
SiF EYPE I	DP format			

When data is transmitted continuou time.	sly./When all memory data is transmitted at one
dout PUSE I	Uses pause.

Note

The printer performs as follows, depending on the data memory setting.

Setting	What is printed
dAFA O	The weighing data
dafa 5	The weighing data stored in memory

Refer to "11. ID NUMBER AND GLP REPORT" for a print sample.

17-2 Connection to a Computer

The GF series balance is of the DCE type (Data Communication Equipment), which can be connected to a personal computer using the RS-232C interface.

Before connection, read the personal computer manual thoroughly.

Use a standard DCE cable for connection (cable type: straight-through).

17-3 Using Windows Communication Tools (WinCT)

When Windows is used as an operating system in a personal computer, the provided WinCT software can be used to transmit the weighing data to the personal computer.

The WinCT has two communication methods: "RsCom" and "RsKey". For details on WinCT, refer to the WinCT instruction manual.

The current version of the WinCT can be downloaded from the A&D website.

RsCom

- Can transmit commands to control the balance.
- Can make bi-directional communication between the balance and a personal computer using the RS-232C interface.
- Can display or store the data using a text file format. Can also print the data using a printer connected to the personal computer.
- When several ports of a personal computer have balances connected, the personal computer can communicate with each balance simultaneously.
- Can share a personal computer with other application software.
- Can receive the balance GLP report.

RsKey

- Can transmit the weighing data output from the balance directly to other application software such as Microsoft Excel.
- Can be used with most application software.
- Can receive the balance GLP report.

Note

Windows and Excel are the registered trademarks of the Microsoft Corporation.

Using the WinCT software, the balance can do the following:

- 1 Analyzing the weighing data and the statistics input by "RsKey"

 The weighing data can be input directly into an Excel worksheet. Then, Excel can analyze the data to obtain total, average, standard deviation, maximum and minimum value, and display them in a graph.
- 2 Controlling the balance using commands from a personal computer By using "RsCom", the personal computer sends commands such as "re-zero" or "send weighing data" to the balance and controls the balance.
- 3 Printing the balance GLP report using your printer
 The balance GLP report can be printed using a printer connected to the personal computer.
- 4 Receiving weighing data at a certain interval

 The weighing data can be received at a certain interval and data characteristic with elapsed time can be obtained.

- 5 Using the GF series balance memory function
 The weighing data, instead of outputting it immediately to an external device, can be stored in the balance's memory. Later, all of the weighing data stored can be output to a personal computer at one time.
- 6 Using a personal computer as an external indicator
 With the "RsKey" test mode function, a personal computer can be used as an external weight indicator for the balance. (To do this, set the balance data output mode to stream mode.)

18. COMMANDS

18-1 Command List

Commands to query weighing data

С	Cancels the S or SIR command.
Q	Requests the weighing data immediately.
S	Requests the weighing data when stabilized.
SI	Requests the weighing data immediately.
SIR	Requests the weighing data continuously.
E _{SC} P	Requests the weighing data when stabilized.

Note: The "Q" and "SI" commands, the "S" and "EscP" commands behave the same.

Commands to control the balance

CAL	Same as the CAL key.
MCL	Deletes all data in memory.
MD:nnn	Deletes weighing data with the data number nnn.
OFF	Turns the display off.
ON	Turns the display on.
Р	Same as the ON:OFF key
PT:***. ** ⊔⊔ g	Sets the tare value.
	The unit added is the unit that is output in the A&D standard format. For
	the counting or percent mode, gram is used. Set the tare value so that
	the total value of the sample and the tare does not exceed the weighing
	capacity. Negative values can not be used.
?PT	Requests the tare value.
	Outputs the tare value set by the TR or PT: command.
R	Same as the RE-ZERO key
SMP	Same as the SAMPLE key.
U	Same as the MODE key
T	Same as the RE-ZERO key
TR	Tares the balance (Cancels the container's weight.)
	Available only when the load on the weighing pan is greater than the
	zero point. The zero point is set by the R, T or Z command, by pressing
	the RE-ZERO key, or using the external input.
Z	Same as the RE-ZERO key
E _{SC} T	Same as the RE-ZERO key

Note: The "R", "T", "Z" and "EscT" commands behave the same.

Commands to control the memory function

?MA	Outputs all data in memory.			
?MQnnn	Outputs weighing data with the data number nnn.			
?MX	Outputs the number of weighing data in memory.			
MCL	Deletes all data in memory.			
MD:nnn	Deletes weighing data with the data number nnn.			
UN:mm	Changes the unit mass stored in memory with the number of mm (01-20).			
?UN	Outputs the unit mass number of the selected unit mass.			
UW:***. **g	Sets the unit mass value. e.g.,UW:+0.123 g (to set the unit mass to			
	0.123 g: u represents a space.)			
?UW	Outputs the unit mass value of the selected unit mass number.			
?ID	Requests the ID number.			
?SN	Requests the serial number.			
?TN	Requests the model name.			

Commands to control the comparator function

│HI:***. ** ∟∟ g	Sets the upper limit value. e.g.,HI:+2.34 ug (to set the upper limit				
	value to 2.34 g: represents a space.)				
LO:***. ** g	Sets the lower limit value. e.g.,LO:+1.23 g (to set the lower limit				
	value to 1.23 g: represents a space.)				
?HI	Outputs the upper limit value.				
?LO	Outputs the lower limit value.				

Notes

- □ "nnn" and "mm" indicate, respectively, three-digit and two-digit numerical values.

 ^Es_C: 1Bh in ASCII code
- □ Before transmitting a command, add the terminator (<CR><LF> or <CR>), that is specified in the "Terminator (*[rlF*)" parameter of "Serial interface (5 ,*F*)" in the function table, to the command.
- \Box To use a command to control the comparator function, set the "Input method (P \Box)" parameter to "D" or "P"

18-2 Acknowledge Code and Error Codes

When the "Serial interface function ($5 \ F$)" parameter is set to "ErEd1", the balance outputs <AK> code or an error code for each command as follows:

<AK> (06h) Acknowledge in ASCII code.

- When the balance receives a command to request data and can not process it, the balance transmits an error code (EC, Exx).
 - When the balance receives a command to request data and can process it, the balance outputs the data.
- When the balance receives a command to control the balance and can not process it, the balance transmits an error code (EC, Exx).
 - When the balance receives a command to control the balance and can process it, the balance transmits the acknowledge code.
- When a communication error has occurred due to external noise, or a parity error has occurred due to transmission error, the balance transmits an error code. In this case, send the command again.

Among commands to control the balance, the following transmit the acknowledge code both when the balance receives the command and when the balance has accomplished the command. If the command can not be processed properly, the balance transmits an error code (EC, Exx). This error can be released using the CAL command.

CAL command (Calibration command)

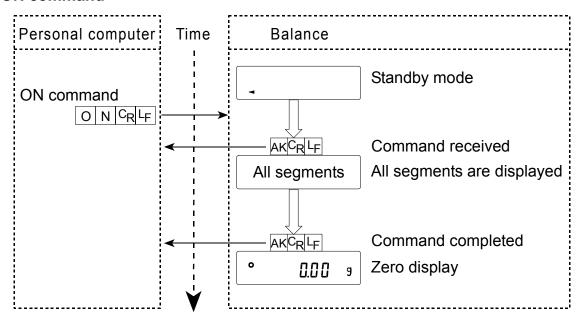
ON command (Display ON command)

P command (Display ON/OFF command) R command (RE-ZERO command)

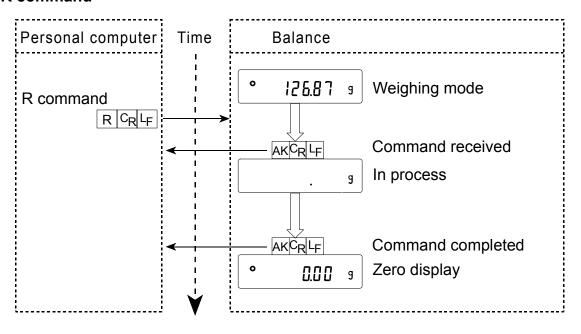
TR command (Tare command)

18-3 Command Examples

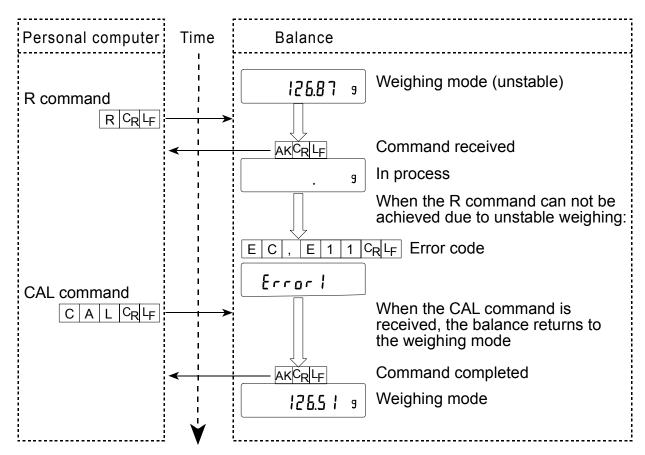
ON command



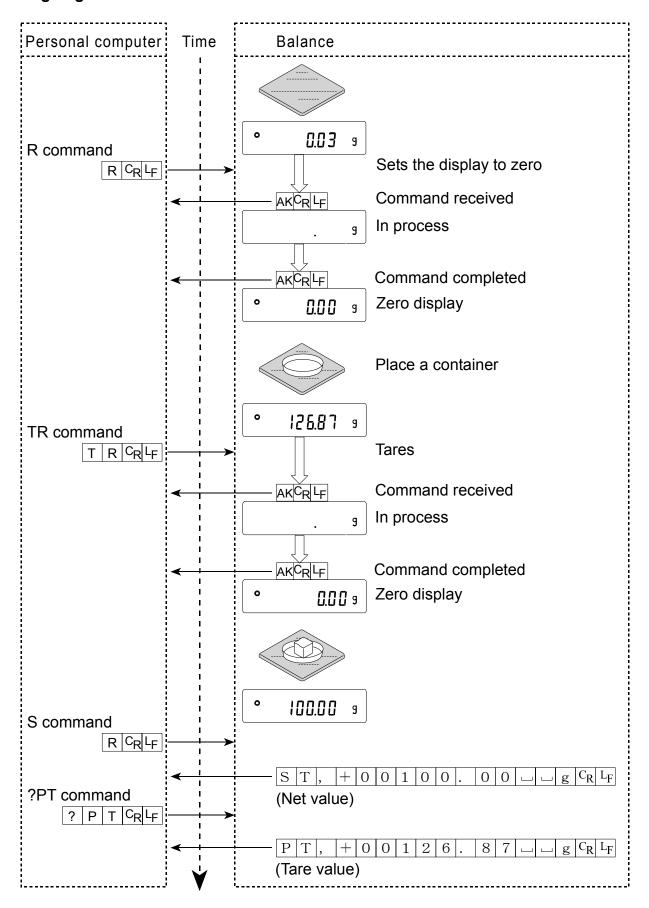
R command



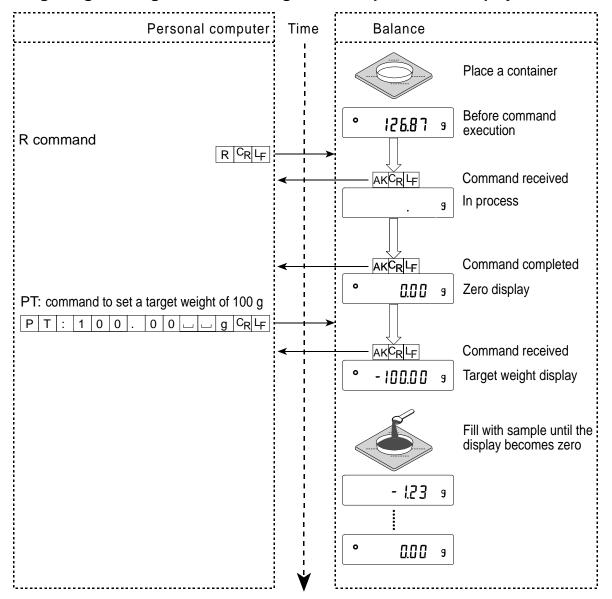
Error code



Weighing with a tare



Setting a negative target value and filling with a sample until the display becomes zero



18-4 Control Using CTS and RTS

Depending on the "[\(\xi \xi \)" parameter of "Serial interface (\(\xi \xi \xi \)", the balance performs as follows:

CES 0

Regardless of whether the balance can receive a command or not, the balance keeps the CTS line HI. The balance outputs data regardless of the condition of the RTS line.

[ES 1

The CTS line is kept Hi normally. When the balance can not receive the next command (e.g. while the balance is processing last command), the balance sets the CTS line to Lo. The balance confirms the level of the RTS line before outputting a set of data. If the RTS level is Hi, the balance outputs data. If the RTS level is Lo, data is not output (The data is canceled).

18-5 Settings Related to RS-232C

Concerning the RS-232C, the balance has two functions: "Data output (daub)" and "Serial interface ($5 \, \mu F$)". Set each function as necessary.

19. MAINTENANCE

- Do not use organic solvents to clean the balance. Clean the balance with a lint free cloth that is moistened with warm water and a mild detergent.
- Do not disassemble the balance. Contact the local A&D dealer if the balance needs service or repair.
- Use the original packing material for transportation.

20. TROUBLESHOOTING

20-1 Checking the Balance Performance and Environment

The balance is a precision instrument. When the operating environment or the operating method is inadequate, correct weighing can not be performed. Place a sample on the pan and remove it, and repeat this several times. If the balance seems to have a problem with repeatability or to perform improperly, check as described below. If improper performance persists after checking, contact the local A&D dealer for repair.

Checking that the balance performs properly

- Check the balance performance using the self-check function as described in "7-2 Self Check Function".
 - An error display appears when a malfunction is found.
- Check the balance repeatability using an external weight. Be sure to place the weight in the center of the weighing pan.
- Check the balance repeatability, linearity and calibrated value using external weights with a known value.

Checking that the operating environment or weighing method is proper Operating environment

- Is the weighing table solid enough (especially for the GF-200/300/400/600/800/1000, the balance with a minimum weighing value of 0.001 g)?
- Is the balance level? Refer to "3-1 Before Use".
- Is the operating environment free from vibration and drafts? For the GF-200/300/400/600/800/1000, has the breeze break been installed?
- Is there a strong electrical or magnetic noise source such as a motor near the balance?

Weighing method

- Does the weighing pan touch the breeze ring or anything? Is the weighing pan installed correctly?
- Is the RE-ZERO key pressed before placing a sample on the weighing pan?

- Is the sample placed in the center of the weighing pan?
- Has the balance been calibrated using an external mass?
- Has the balance been warmed up for 30 minutes before weighing?

Sample and container

- Has the sample absorbed or lost moisture due to the ambient conditions such as temperature and humidity?
- Has the temperature of the container been allowed to equalize to the ambient temperature?
 Refer to "3-2 During Use".
- Is the sample charged with static electricity? Refer to "3-2 During Use".
 The GF-200/300/400/600/800/1000 is prone to be charged with static electricity when the relative humidity is low.
- Is the sample of magnetic material such as iron? Caution is required for weighing magnetic materials. Refer to "3-2 During Use"

20-2 Error Codes

Display	Error code	Description				
EC, E11		Stability error				
Errori		The balance can not stabilize due to an environmental problem. Prevent vibration, drafts, temperature changes, static electricity and magnetic fields.				
		Refer to "3. PRECAUTIONS" for details on the operating environment and "7. RESPONSE ADJUSTMENT" about adapting the balance to the environment.				
		To return to the weighing mode, press the CAL key.				
F		Out of range error				
Errand		The value entered is beyond the settable range.				
		Re-enter the value.				
	EC, E20	Calibration weight error				
		The calibration weight is too heavy. Confirm the calibration weight value.				
		Press the CAL key to return to the weighing mode.				
	EC, E21	Calibration weight error				
-(81 8		The calibration weight is too light. Confirm the calibration weight value.				
		Press the CAL key to return to the weighing mode.				
_		Overload error				
<u> </u>		A sample beyond the balance weighing capacity has been placed on the pan.				
		Remove the sample from the pan.				

Display Error code	Description				
F	Weighing pan Error				
· [The weight value is too light.				
	Confirm that the weighing pan is properly installed and calibrate the balance.				
	Sample mass error				
La	The balance can not store the sample for the counting mode or for the percent mode because it is too light.				
	Use a larger sample.				
74.5	Unit mass error				
SD- PE	The sample unit mass for the counting mode is too light. Storing and using it for counting will cause a counting error.				
IIII - PE	Add samples to reach the specified number and press the PRINT key.				
	Pressing the PRINT key without adding samples will shift the balance to the counting mode. But, for accurate counting, be sure to add samples.				
NAME OF THE PARTY	Internal error				
(CHECK NO)	Indicates an internal error as the result of self-check function.				
,	Repair is required. Contact the local A&D dealer.				
Wyyor	Memory full				
(Blinking)	The amount of weighing data in memory has reached the maximum capacity.				
	Delete data in memory to store new data. For details, refer to "12. DATA MEMORY".				
Y	Memory type error				
f.k.r.	Type of memory set in the function table and type of data stored are different.				
	For details, refer to "12. DATA MEMORY".				
EC, E00	Communications error				
	A protocol error occurred in communications.				
	Confirm the format, baud rate and parity.				
EC, E01	Undefined command error				
	An undefined command was received.				
	Confirm the command.				
EC, E02	Not ready				
	A received command can not be processed.				
	e.g. The balance received a Q command, but not in the weighing mode.				
	e.g. The balance received a Q command while processing a RE-ZERO command.				
	Adjust the delay time to transmit a command.				

Display	Error code	Description				
	EC, E03	Timeout error				
		If the timeout parameter is set to "Ł-UP I", the balance did not receive the next character of a command within the time limit of one second.				
		Confirm the communication.				
	EC, E04	Excess characters error				
		The balance received excessive characters in a command.				
		Confirm the command.				
	EC, E06	Format error				
		A command includes incorrect data.				
		e.g. The data is numerically incorrect.				
		Confirm the command.				
	EC, E07	Parameter setting error				
		The received data exceeds the range that the balance can accept.				
		Confirm the parameter range of the command.				
Other errors		If the errors described above can not be released or other errors are displayed, contact the local A&D dealer.				

20-3 Asking For Repair

If the balance needs service or repair, contact the local A&D dealer.

The balance is a precision instrument. Use much care when handling the balance and observe the following when transporting the balance.

- Use the original packing material.
- Remove the weighing pan from the main unit

21. SPECIFICATIONS

		GF-200	GF-300	GF-400	GF-600	GF-800	GF-1000	
Weighing capacity		210 g	310 g	410 g	610 g	810 g	1100 g	
Maximum	Maximum display		310.084 g	410.084 g	610.084 g	810.084 g	1100.084 g	
Minimum	weighing value (1 digit)	0.001 g						
Repeatab	lity (Standard deviation)	0.001 g						
Linearity			±0.002 g			±0.003 g		
Stabilization	on time (typical at FAST)		Approx.	1 second		Approx. 1.5 seconds		
Sensitivity (10°C-30°	drift C/50°F-86°F)			±2 pp	om/°C			
Operating	environment		5 85%	°C to 40°C (4 RH or less (I	11°F to 104°F No condensa	=) ition)		
Display re	fresh rate		5 tim	es/second o	r 10 times/se	cond		
Counting	Minimum unit mass	0.001 g						
mode	Number of samples	10, 25, 50 or 100 pieces						
Percent	Minimum 100% reference mass			0.10	00 g			
mode	Minimum 100% display	0.01	%, 0.1%, 1%	(Depends o	n the referer	nce mass sto	red.)	
External calibration weight		200 g 100 g	300 g 200 g 100 g	400 g 300 g 200 g	600 g 500 g 400 g 300 g 200 g	800 g 700 g 600 g 500 g 400 g 300 g 200 g	1000 g 900 g 800 g 700 g 600 g 500 g 400 g 300 g 200 g	
Weighing	pan	128 x 128 mm						
Net weight		Approx. 3.8 kg						
External d	imensions	210 (W) x 317 (D) x 86 (H) mm						
AC adapter		Confirm that the adapter type is correct for the local voltage and power receptacle type						
Power consumption		Approx. 11VA (supplied to the AC adapter)						
Interface (Provided as standard)	RS-232C with Windows Communication Tools WinCT						

		GF-1200	GF-2000	GF-3000	GF-4000	GF-6100	GF-6000	GF-8000	
Weighing capacity		1210 g	2100 g	3100 g	4100 g	6100 g	6100 g	8100 g	
Maximum display		1210.84 g	2100.84 g	3100.84 g	4100.84 g	6100.84 g	6108.4 g	8108.4 g	
Minimum weighing value (1 digit)		0.01 g					0.1 g		
Repeatability (Standard deviation)		0.01 g					0.1 g		
Linearity		±0.02 g				±0.03 g	±0.1 g		
Stabilization time (typical at FAST)		Approx. 1 second				Approx. 1.5 s	Approx. 1 second		
Sensitivity drift (10°C-30°C/50°F-86°F)		±2 ppm/°C					±5 ppm/°C		
Operating environment		5°C to 40°C (41°F to 104°F) 85%RH or less (No condensation)							
Display refresh rate		5 times/second or 10 times/second							
Counting	Minimum unit mass	0.01 g 0.1 g							
mode	Number of samples	10, 25, 50 or 100 pieces							
Percent mode	Minimum 100% reference mass	1.00 g					10.	10.0 g	
	Minimum 100% display	0.01%, 0.1%, 1% (Depends on the reference mass stored.)							
External calibration weight		1000 g 500 g	2000 g 1000 g	3000 g 2000 g 1000 g	4000 g 3000 g 2000 g	6000 g 5000 g 4000 g 3000 g 2000 g	6000 g 5000 g 4000 g 3000 g 2000 g	8000 g 7000 g 6000 g 5000 g 4000 g 3000 g 2000 g	
Weighing pan		165 x 165 mm							
Net weight		Approx. 4.3 kg							
External dimensions		210 (W) x 317 (D) x 86 (H) mm							
AC adapter		Confirm that the adapter type is correct for the local voltage and power receptacle type							
Power consumption		Approx. 11VA (supplied to the AC adapter)							
Interface (Provided as standard)		RS-232C with Windows Communication Tools WinCT							

22. OPTIONS

Glass Breeze Break (GX-10)

For GF-200/300/400 600/800/1000

Glass Breeze Break (GX-11)

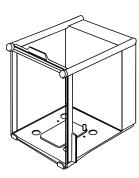
For GF-1200/2000/3000 4000/6100/6000 8000

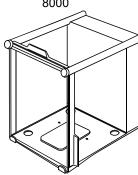
Animal Weighing Bowl Kit (GX-12)

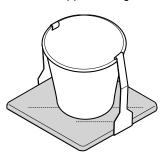
For all models except GF-200
[The mass of the Animal Weighing]
Bowl Kit is approx. 200g.

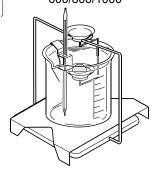
Density Determination Kit (GX-13)

For GF-200/300/400 600/800/1000









GX-02 USB interface (Applicable OS is Windows 98 OSR2 or later.)

To be installed in place of the RS-232C interface.

- May be used to transmit the balance weighing data to a personal computer.
- The balance weighing data can be transmitted to applications such as Excel, Word and memo pad for Windows automatically.
- Driver installation is not necessary.
- To perform bi-directional communications using WinCT, to output the statistical data or GLP to a personal computer by using the personal computer USB interface, use the AX-USB-25P USB converter.

AD-1682 Rechargeable battery

Allows use of the balance in a place where AC power is not available.

AD-8121B Printer

- Compact dot-matrix printer
- Statistical function, clock and calendar function, interval print function, graphic print function, dump print mode
- 5 x 7 dots, 16 characters per line
- Print paper (AX-PP143, 45 (W) x 50 (L) mm, ø65 mm)
- AC adapter or alkaline battery.

AD-8526 LAN converter

 This option can be used to connect the RS-232C interface of the balance to the Ethernet (LAN) port of a computer. This allows management of the balance weighing data with a computer connected to a network.

AD-8920 Remote display

 Connected to the GF series using the RS-232C interface to display the weighing data away from the balance..

AD-8922 Remote controller

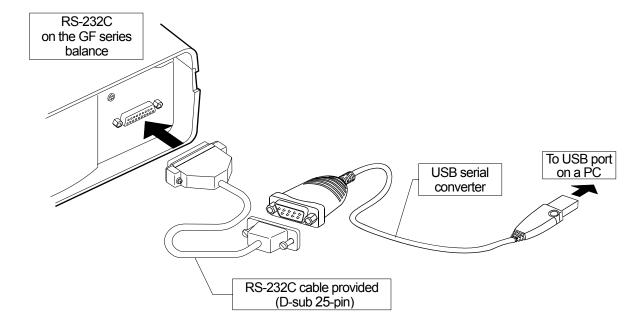
 Connected to the GF series using the RS-232C interface to display the weighing data and to remotely control the balance.

AX-SW128 Foot switch

• Used to externally transmit a RE-ZERO or PRINT signal to the balance.

AX-USB-25P-EX USB converter

- Adds a COM port to a PC.
- Enables bi-directional communication between the PC and the balance when a USB driver is installed.
- Can use serial communication software such as WinCT on a PC without COM ports.
- An RS-232C cable is provided to connect the USB converter to the balance.



AD-1683 DC static eliminator

• Used to minimize weighing errors due to static electricity on the material.

AD-1684 Electrostatic field meter

• This option measures the amount of the static charge on the sample, tare or peripheral equipment and displays the result.

If those are found to be charged, discharge them using the AD-1683 DC static eliminator.

AD-1689 Tweezers for calibration weight

• This option is used when calibrating the balance using an external weight.

Options installed at the factory before shipment:

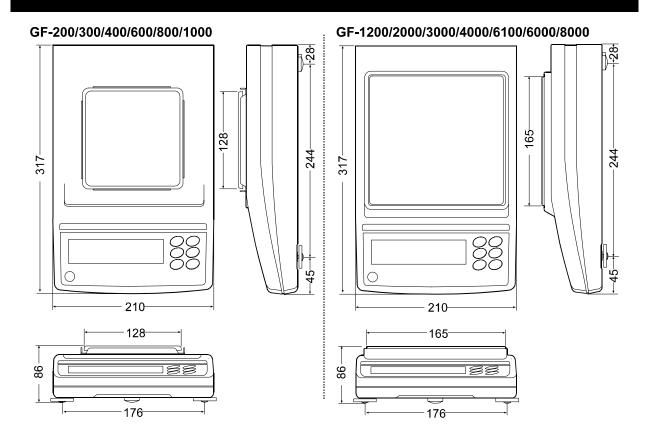
GX-04 Comparator output with a buzzer / RS-232C / Current loop output

• Used to compare weighing data and output the results.

GX-06 Analog output / Current loop output

• Used to output the weighing data as an analog voltage.

23. EXTERNAL DIMENSIONS



24. TERMS/INDEX

Terms

Stable value The weight data when the stabilization indicator appears.

Environment Ambient conditions such as vibration, drafts, temperature, static electricity and

magnetic fields which affect the weighing operation.

Store To save the weighing data, unit mass or calibration data using the data memory

function.

Calibration Adjustment of the balance so that it can weigh accurately. **Output** To output the weighing data using the RS-232C interface.

Zero point A weighing reference point or the zero display. Usually refers to the value

displayed when nothing is on the weighing pan.

Data number Numbers assigned sequentially when weighing data or unit weight is stored.

Digit Unit of digital resolution. Used for the balance, a unit of minimum weighing value.

Tare To cancel the weight of a container which is not included in the weighing data.

Mode Balance operational function.

Re-zero To set the display to zero.

Re-zero To set the display to zero. **GLP** Good Laboratory Practice.

Repeatability Variation in measured values obtained when the same weight is placed and

removed repetitively. Usually expressed as a standard deviation.

e.g. Standard deviation=1 digit: This means that measured values fall within ± 1

digit in the frequency of about 68%.

Stabilization time Time required after a sample being placed, until the stabilization indicator

illuminates and the weighing data is displayed.

Sensitivity drift An affect that a change in temperature causes to the weighing data. Expressed

as temperature coefficient.

e.g. Temperature coefficient = 2 ppm/°C : If a load is 300 g and the temperature

changes by 10°C, the value displayed changes by the following value.

0.0002%/°C x 10°C x 300 g = 6 mg

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